

# Mineral Industry Surveys

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## DIRECTORY OF PRINCIPAL CRUSHED STONE PRODUCERS IN THE UNITED STATES IN 2008

The production of 1.44 billion metric tons (Gt) of crushed stone, valued at \$13.4 billion free on board at plant, was reported in the United States in 2008 by 1,591 companies with 3,816 operations and 3,912 active quarries. These companies also reported operating 199 sales yards.

Most of the crushed stone produced in 2008 came from operations with output larger than 200,000 metric tons per year; 1,951 operations, representing 51% of the total number of active operations, produced 91% of the total tonnage.

The 10 leading producing States were, in descending order of tonnage, Texas, Pennsylvania, Missouri, Florida, Illinois, Georgia, North Carolina, Virginia, Indiana, and Ohio, which accounted for 51% of the total output of crushed stone.

The companies listed in table 1 are not included in table 2 when the company is not a leading producer in a given State.

**Table 1.—The 10 leading companies in order of total output of crushed stone in the United States in 2008**

	Company	Active Quarries	Sales Yards	States
1.	Vulcan Materials Co.	197	98	Alabama, Arkansas, California, Delaware, Florida, Georgia, Illinois, Indiana, Kentucky, Louisiana, Maryland, Michigan, Mississippi, North Carolina, Pennsylvania, South Carolina, Tennessee, Texas, Virginia, Wisconsin
2.	Martin Marietta Aggregates	167	64	Alabama, Arkansas, Florida, Georgia, Illinois, Indiana, Iowa, Kansas, Kentucky, Louisiana, Maryland, Minnesota, Mississippi, Missouri, Nebraska, North Carolina, Ohio, Oklahoma, South Carolina, Tennessee, Texas, Virginia, Washington, West Virginia, Wyoming
3.	Lehigh Hanson, Inc.	129	3	California, Georgia, Illinois, Indiana, Iowa, Kentucky, Maryland, New Jersey, New York, North Carolina, Ohio, Oklahoma, Pennsylvania, South Carolina, Texas, Washington
4.	Oldcastle Materials, Inc.	184	3	Alabama, Arizona, Arkansas, Connecticut, Delaware, Florida, Georgia, Idaho, Illinois, Indiana, Iowa, Kansas, Kentucky, Maine, Maryland, Massachusetts, Michigan, Minnesota, Mississippi, Missouri, New Hampshire, New Jersey, New York, North Carolina, Ohio, Oklahoma, Oregon, Pennsylvania, Rhode Island, South Dakota, Tennessee, Utah, Vermont, Virginia, West Virginia, Wyoming

	Company	Active Quarries	Sale Yards	States
5.	CEMEX S.A.B. de C.V.	50	5	Alabama, California, Colorado, Florida, Georgia, Kentucky, Nebraska, Nevada, New Mexico, Ohio, Oregon, Pennsylvania, Tennessee, Texas, Utah, Washington, Wyoming
6.	Lafarge North America Inc.	56	1	Alabama, Arizona, Colorado, Georgia, Illinois, Iowa, Kansas, Maryland, Michigan, Missouri, New York, Ohio, Oklahoma, Pennsylvania, South Carolina, Wisconsin
7.	Rogers Group, Inc.	52	—	Alabama, Arkansas, Indiana, Kentucky, Tennessee
8.	Holcim Group/Aggregate Industries Management, Inc.	35	2	Colorado, Florida, Iowa, Maryland, Massachusetts, Michigan, Minnesota, Mississippi, Missouri, Montana, Nevada, New Hampshire, New York, Oklahoma, South Carolina, Texas, Utah, West Virginia, Wisconsin
9.	Carmeuse Lime & Stone	22	—	Alabama, Georgia, Kentucky, Michigan, Pennsylvania, Tennessee, Virginia
10.	New Enterprise Stone & Lime Co., Inc.	41	—	Pennsylvania, New York

These 10 companies listed in table 1 with a total of 668 active quarries accounted for 46% of the total output of crushed stone in the United States. In addition, these companies operated 183 sales/distribution yards.

The 10 leading quarries and the owner companies, in descending order of total output of crushed stone, were the following:

1. Texas Crushed Stone Co., Inc. Georgetown, Williamson County, TX;
2. Lafarge North America Inc., Calera Quarry, Shelby County, AL;
3. Martin Marietta Aggregates, Beckmann Quarry, Bexar County, TX;
4. Vecellio & Grogan, Inc., White Rock, Miami-Dade County, FL;
5. CEMEX S.A.B. de C.V., Balcones Quarry, Comal County, TX;
6. Tower Rock Stone Co., Ste. Genevieve Quarry, Ste. Genevieve County, MO;
7. Martin Marietta Aggregates, Chico Quarry, Wise County, TX;
8. Vulcan Materials Co., McCook 378, Cook County, IL;
9. CEMEX S.A.B. de C.V., F.E.C. Quarry, Miami-Dade County, FL; and
10. Mississippi Lime Co., Peerless Mine Underground, Ste. Genevieve County, MO.

These 10 quarries accounted for 4% of the total output of crushed stone in the United States.

A total of 91 underground mines produced 79.7 million metric tons of crushed stone in 2008. Underground mines were located in 17 States. The leading States were, in descending order of underground crushed stone tonnage produced, Kentucky, Illinois, Missouri, Pennsylvania, and Iowa. Their production represented 71% of the total U.S. crushed stone produced from underground mines.

The leading crushed stone producers in each State in 2008 and their active quarries and sales yards are listed in table 2. The top 100 producers of crushed stone in the United States in 2008 are listed in table 3. Companies listed in table 3 may not be listed among the principal producers for a particular State even though they may have a quarry in that State. The combined production of the top 100 companies was 1.06 Gt (about three-quarters of the national total).

Table 2.—Principal producers of crushed stone in the United States in 2008 by State

State and Company <sup>1</sup>	Active Quarries	Sales Yards	Under-ground	Kind of Stone	Counties
<b>Alabama</b>					
Chemical Lime Co.	3	—	—	Limestone	Bibb, Shelby
Hoover, Inc.	3	—	—	Limestone	Colbert, Madison, Morgan
Lafarge North America Inc.	4	—	—	Limestone	Jefferson, Shelby
Martin Marietta Aggregates	6	3	—	Dolomite, limestone granite	Baldwin, Lee, Mobile, Shelby, Talladega, Tuscaloosa
Vulcan Materials Co.	19	6	—	Limestone	Baldwin, Calhoun, Colbert DeKalb, Elmore, Etowah, Franklin, Jackson, Jefferson, Lee, Madison, Mobile, Morgan, Shelby, St. Clair, Talladega.
<b>Alaska</b>					
Brice, Inc.	3	—	—	Miscellaneous stone traprock	Fairbanks
Colas Inc. (Colaska Inc.)	1	1	—	Miscellaneous stone	Anchorage
Lynden Inc.	1	—	—	Miscellaneous stone	Bethel
<b>Arizona</b>					
CalPortland Co. (Arizona Portland Cement Co.)	1	—	—	Limestone	Pima
Chemical Lime Co.	2	—	—	Limestone	Cochise, Yavapai
Oldcastle Materials, Inc. (Staker Parson Cos.)	1	—	—	Limestone	Pima
Omya Inc.	1	—	—	Limestone	Pinal
Salt River Pima-Maricopa Indian Community (Salt River Materials Group)	1	—	—	Limestone-dolomite	Yavapai
<b>Arkansas</b>					
Martin Marietta Aggregates	3	—	—	Dolomite, granite, quartzite	Hot Spring, Lawrence, Polk
McGeorge Contracting Co. (Granite Mountain Quarry)	3	—	—	Granite, miscellaneous stone	Pulaski, Saline
Oldcastle Materials, Inc. (APAC-Arkansas, Inc.)	7	—	—	Limestone, sandstone	Benton, Boone, Crawford, Sebastian, Washington
Pine Bluff Sand & Gravel Co.	1	—	—	Sandstone	Logan
Rogers Group, Inc.	6	—	—	Limestone, miscellaneous stone, sandstone	Benton, Conway, Faulkner Perry, Pulaski, Washington
<b>California</b>					
CalPortland Co.	2	—	—	Limestone	Kern, San Bernardino
CEMEX S.A.B. de C.V.	7	4	—	Limestone, quartzite, traprock, volcanic cinder	Contra Costa, Inyo, Los Angeles, Riverside, San Bernardino, Santa Cruz, Ventura
J.F. Shea Construction, Inc. (Fawndale Rock & Asphalt )	1	—	—	Limestone	Shasta

See footnotes at end of table.

State and Company <sup>1</sup>	Active Quarries	Sales Yards	Under-ground	Kind of Stone	Counties
<b>California (continued)</b>					
Lehigh Hanson, Inc.	12	1	—	Granite, limestone, limestone-dolomite, miscellaneous stone, traprock	Calaveras, Contra Costa, Fresno, Kern, Riverside, San Bernardino, San Diego, San Luis Obispo, Santa Clara, Shasta
Vulcan Materials Co.	3	—	—	Granite	Butte, Los Angeles, Riverside
<b>Colorado</b>					
Albert Frei & Sons, Inc.	2	—	—	Granite	Adams, Clear Creek
Continental Materials Corp. (Castle Concrete Co.)	1	—	—	Limestone	El Paso
Edw. C. Levy Co.	2	—	—	Granite, miscellaneous stone	Douglas, El Paso
Holcim Group Group/Aggregate Industries Management, Inc.	1	—	—	Granite	Jefferson
Lafarge North America Inc.	1	—	—	Sandstone	Jefferson
<b>Connecticut</b>					
Galasso Materials, LLC	1	—	—	Traprock	Hartford
Minerals Technologies Inc. (Specialty Minerals Inc.)	1	—	—	Dolomite	Litchfield
O&G Industries, Inc.	5	—	—	Limestone, traprock	Litchfield, New Haven
Oldcastle Materials, Inc. (Tilcon Connecticut, Inc.)	6	—	—	Granite, traprock	Hartford, New Haven, New London, Windham
Suzio York Hill Co., The (York Hill Trap Rock Quarry Co.)	1	—	—	Traprock	New Haven
<b>Delaware</b>					
Oldcastle Materials, Inc. (Tilcon Delaware)	—	2	—	Miscellaneous stone	Kent, Sussex
Vulcan Materials Co.	—	1	—	Miscellaneous stone	Sussex
<b>Florida</b>					
CEMEX S.A.B. de C.V.	10	1	—	Limestone	Citrus, Hernando, Hillsborough, Lee, Miami-Dade, Sumter
Martin Marietta Aggregates	6	7	—	Dolomite, granite, limestone	Bay, Brevard, Duval, Escambia, Hillsborough, Manatee, Marion, Taylor
Titan America LLC	1	—	—	Limestone	Miami-Dade
Vecellio & Grogan, Inc.	2	—	—	Limestone	Miami-Dade
Vulcan Materials Co.	6	10	—	Limestone	Bay, Brevard, Collier, Duval, Escambia, Hernando, Hillsborough, Lee, Levy, Manatee, Miami-Dade, Orange, Polk, St. Lucie, Walton

See footnotes at end of table.

State and Company <sup>1</sup>	Active Quarries	Sales Yards	Under-ground	Kind of Stone	Counties
<b>Georgia</b>					
Lafarge North America Inc.	11	—	—	Granite, limestone, quartzite	Cherokee, Clayton, DeKalb, Douglas, Forsyth, Hall, Harris, Jackson, Morgan, Newton
Lehigh Hanson, Inc.	9	—	—	Granite	Clarke, DeKalb, Fayette, Habersham, Hall, Hancock, Monroe, Stephens, Walton
Martin Marietta Aggregates	13	6	—	Granite, limestone	Barrow, Chatham, Columbia, Fayette, Floyd, Forsyth, Fulton, Glynn, Gwinnett, Jackson, Jones, Liberty, Paulding, Richmond, Talbot, Warren
Ready Mix USA Holding Co.	2	—	—	Granite	Columbia, Jones
Vulcan Materials Co.	26	2	—	Granite, limestone	Bartow, Carroll, Chatham, Cherokee, Clayton, Cobb, Coweta, DeKalb, Douglas, Fulton, Gilmer, Glynn, Greene, Gwinnett, Heard, Henry, Lumpkin, Monroe, Muscogee, Polk, Rabun, Spalding, Troup, Union, Walker, Whitfield
<b>Hawaii</b>					
Ameron International Corp. (Ameron Hawaii)	2	—	—	Traprock	Honolulu, Maui
James W. Glover Ltd.	4	—	—	Limestone, traprock	Hawaii, Kauai
MDU Resources Group, Inc. (Knife River Corp.)	6	—	—	Miscellaneous stone, traprock	Hawaii, Honolulu, Maui
Puna Rock Co.	1	—	—	Traprock	Hawaii
Yamada & Sons, Inc.	2	—	—	Traprock	Hawaii
<b>Idaho</b>					
Ash Grove Cement Co.	1	—	—	Limestone	Bannock
Eucon Corp. (DeAtley Crushing Co., Inc.)	1	—	—	Miscellaneous stone	Various
Poe Asphalt Paving, Inc.	2	—	—	Granite, Traprock	Kootenai
Seubert Excavators, Inc.	6	—	—	Traprock	Various
URS Corp.	2	—	—	Limestone, quartzite	Caribou
<b>Illinois</b>					
Columbia Quarry Co.	3	—	—	Limestone	Monroe, St. Clair
Fred Weber, Inc.	1	—	1	Limestone	Madison
Lafarge North America Inc.	7	—	3	Limestone, limestone-dolomite	Douglas, Hardin, Kane, La Salle, Will

See footnotes at end of table.

State and Company <sup>1</sup>	Active Quarries	Sales Yards	Under-ground	Kind of Stone	Counties
<b>Illinois (continued)</b>					
Lehigh Hanson, Inc. (Material Services Corp.)	7	—	—	Dolomite, limestone	Cook, Logan, Menard, Montgomery, Vermilion, Will
Vulcan Materials Co.	12	8	3	Dolomite, limestone, miscellaneous stone	Champaign, Cook, DeKalb Kankakee, Kendall, Lake, Macon, Pope, Sangamon, Will
<b>Indiana</b>					
Irving Materials, Inc.	9	—	—	Dolomite, limestone	Blackford, Delaware, Grant, Hamilton, Huntington, Madison, Wells
Lehigh Hanson, Inc.	21	—	—	Dolomite, limestone	Allen, Clark, Jasper Jennings, Lawrence, Marion, Miami, Pulaski, Putnam, Ripley, Scott, Washington, White
Martin Marietta Aggregates	7	—	3	Limestone	Hamilton, Howard, Marion, Putnam
Mulzer Crushed Stone, Inc.	7	—	1	Limestone	Clark, Crawford, Harrison, Orange
Rogers Group, Inc.	6	—	2	Limestone	Lawrence, Monroe, Newton, Owen
<b>Iowa</b>					
BMC Aggregates, L.C.	9	—	—	Limestone	Black Hawk, Bremer, Buchanan, Hancock, Worth
Bruening Rock Products, Inc.	30	—	2	Limestone	Allamakee, Buchanan, Chickasaw, Fayette, Howard, Linn, Marion, Winneshiek
Martin Marietta Aggregates	22	2	5	Limestone	Cerro Gordo, Cherokee, Franklin, Hardin, Humboldt, Jasper, Linn, Madison, Marion, Marshall, Pocahontas, Polk, Poweshiek, Story, Webster, Worth
River Products Co., Inc.	4	—	1	Limestone	Johnson, Louisa,
Schildberg Construction Co., Inc.	19	—	—	Limestone	Adair, Adams, Cass, Fremont, Harrison, Madison, Mills, Montgomery, Page, Pottawattamie, Taylor, Union

See footnotes at end of table.

State and Company <sup>1</sup>	Active Quarries	Sales Yards	Under-ground	Kind of Stone	Counties
<b>Kansas</b>					
Martin Marietta Aggregates (Hunt Martin Materials, LLC)	9	1	—	Limestone	Anderson, Butler, Dickinson, Franklin, Greenwood, Johnson, Marion
Midwest Minerals, Inc.	5	—	—	Limestone	Crawford
N.R. Hamm Quarry, Inc.	7	1	—	Limestone	Dickinson, Douglas, Jefferson, Osage
Oldcastle Materials, Inc. (APAC-Kansas, Inc.)	6	—	—	Limestone, quartzite	Johnson, Lincoln, Linn, Lyon, Miami
Shawnee Rock Co.	5	—	—	Limestone	Johnson, Wyandotte
<b>Kentucky</b>					
Carmeuse Lime & Stone	2	—	2	Limestone	Mason, Pendleton
CEMEX S.A.B. de C.V.	8	—	—	Limestone	Bell, Harlan, Letcher,
Lehigh Hanson, Inc.	9	—	2	Limestone, limestone-dolomite	Anderson, Carter, Fleming, Hardin, Laurel, Logan, Rockcastle, Simpson
Martin Marietta Aggregates	4	1	—	Limestone	Caldwell, Livingston, Mason, McCracken
Rogers Group, Inc.	8	—	3	Limestone, limestone-dolomite	Bullitt, Caldwell, Christian, Crittenden, Jefferson, Oldham, Trigg
<b>Louisiana</b>					
Martin Marietta Aggregates	—	8	—	Limestone, sandstone	St. Charles, St. James, St. Martin, Tensas, Terrebonne
Vulcan Materials Co.	1	9	—	Limestone	Ascension, Calcasieu, East Baton Rouge, Jefferson, Orleans, St. Charles, St. James, Terrebonne
<b>Maine</b>					
CDN-USA, Inc. (Dragon Products Co., Inc.)	1	—	—	Limestone	Knox
Ferraiolo Construction Co., Inc.	1	—	—	Limestone	Knox
Harry C. Crooker & Sons, Inc.	1	—	—	Limestone	Knox
Lane Construction Corp., The	3	—	—	Limestone, quartzite	Aroostook, Penobscot, Waldo
Oldcastle Materials, Inc. (Pike Industries, Inc.)	5	—	—	Granite, limestone, quartzite	Androscoggin, Cumberland, Kennebec, York
<b>Maryland</b>					
Holcim Group/Aggregate Industries Management, Inc.	2	—	—	Granite, limestone	Montgomery, Washington
Lafarge North America Inc.	7	—	—	Limestone, limestone-dolomite	Baltimore, Carroll, Frederick, Washington
Lehigh Hanson, Inc.	1	—	—	Limestone	Frederick
Maryland Materials, Inc.	1	—	—	Granite	Cecil

See footnotes at end of table.

State and Company <sup>1</sup>	Active Quarries	Sales Yards	Under-ground	Kind of Stone	Counties
<b>Maryland (continued)</b>					
Vulcan Materials Co.	2	7	—	Limestone, traprock	Anne Arundel, Baltimore City, Frederick, Harford, St. Mary's, Talbot, Wicomico, Worcester
<b>Massachusetts</b>					
Brox Industries, Inc.	1	—	—	Traprock	Middlesex
Holcim Group/Aggregate Industries Management, Inc.	7	—	—	Granite, traprock	Bristol, Essex, Middlesex, Norfolk
John S. Lane & Son, Inc.	4	—	—	Limestone-dolomite, granite, traprock	Berkshire, Hampden, Hampshire, Worcester
Oldcastle Materials, Inc. (P.J. Keating Co.)	6	—	—	Granite, limestone traprock	Berkshire, Bristol, Middlesex, Worcester
S.M. Lorusso & Sons, Inc.	5	—	—	Traprock	Bristol, Norfolk, Suffolk
<b>Michigan</b>					
Carmeuse Lime & Stone	4	—	—	Dolomite, limestone	Mackinac, Presque Isle, Schoolcraft
Great Lakes Aggregates, Inc.	2	—	—	Limestone	Monroe, Wayne
Lafarge North America Inc.	2	—	—	Limestone	Alpena, Presque Isle
Oldcastle Materials, Inc. (Thompson-McCully Quarry Co.)	4	—	—	Dolomite, limestone	Monroe
St Marys Cement Inc.	1	—	—	Limestone	Charlevoix
<b>Minnesota</b>					
Holcim Group/Aggregate Industries Management, Inc.	7	1	—	Dolomite, limestone, miscellaneous stone	Chisago, Dakota, Goodhue, Hennepin, Sherburne, Washington
Kraemer Co., The	2	—	—	Dolomite, granite	Dakota, Mille Lacs
Martin Marietta Aggregates	2	—	—	Granite	Stearns, Yellow Medicine
MDU Resources Group, Inc. (Knife River Corp.)	5	—	—	Dolomite, limestone	Fillmore, Houston
Oldcastle Materials, Inc. (Southern Minnesota Construction)	6	—	—	Granite, limestone	Blue Earth, Steele
<b>Mississippi</b>					
Holcim Group/Aggregate Industries Management, Inc.	1	—	—	Limestone	Lowndes
Martin Marietta Aggregates	—	4	—	Limestone	Coahoma, DeSoto, Madison, Warren
Vulcan Materials Co.	1	11	—	Limestone	DeSoto, Forrest, George, Hancock, Harrison, Jackson, Jones, Lauderdale
<b>Missouri</b>					
Fred Weber, Inc.	8	—	1	Limestone, sandstone, traprock	Jefferson, Lincoln, St. Charles, St. Francois, St. Louis
Lafarge North America Inc.	10	—	3	Granite, limestone	Iron, Jackson, Pettis, Saline,

See footnotes at end of table.



State and Company <sup>1</sup>	Active Quarries	Sales Yards	Under-ground	Kind of Stone	Counties
<b>Missouri (continued)</b>					
Martin Marietta Aggregates	7	—	3	Limestone	Clay, Crawford, Perry, Platte, Randolph,
Mississippi Lime Co.	1	—	1	Limestone	Ste. Genevieve
Tower Rock Stone Co.	1	1	—	Limestone	Scott, Ste. Genevieve
<b>Montana</b>					
Graymont Ltd.	1	—	—	Limestone	Broadwater
URS Corp. (Washington Division)	1	—	—	Traprock	Jefferson
<b>Nebraska</b>					
Ash Grove Cement Co.	1	—	—	Limestone	Cass
CEMEX S.A.B. de C.V.	1	—	—	Limestone	Washington
Kerford Limestone Co.	1	—	1	Limestone	Cass
Martin Marietta Aggregates	2	—	1	Limestone	Cass, Sarpy
<b>Nevada</b>					
CEMEX S.A.B. de C.V.	2	—	—	Granite miscellaneous stone	Clark, Storey
Chemical Lime Co.	1	—	—	Limestone	Clark
Granite Construction, Inc.	2	—	—	Granite, traprock	Washoe
Graymont Ltd.	1	—	—	Limestone	Elko
Holcim Group/Aggregates Industries Management, Inc.	2	1	—	Miscellaneous Stone	Clark
<b>New Hampshire</b>					
Alvin J. Coleman & Son, Inc.	2	—	—	Granite, traprock	Carroll
Brox Industries, Inc.	3	—	—	Traprock	Hillsborough, Merrimack, Strafford
Continental Paving, Inc.	3	—	—	Traprock	Hillsborough, Rockingham
Holcim Group/Aggregates Industries Management, Inc.	1	—	—	Granite	Rockingham
Oldcastle Materials, Inc. (Pike Industries, Inc.)	2	—	—	Granite, traprock	Grafton, Merrimack
<b>New Jersey</b>					
Oldcastle Materials, Inc. (Tilcon New York Inc.)	7	—	—	Granite, traprock	Morris, Passaic, Somerset, Sussex, Warren
Stavola Construction Materials, Inc.	2	—	—	Traprock	Somerset
Trap Rock Industries, Inc.	4	—	—	Traprock	Hunterdon, Mercer, Somerset
US Concrete, Inc. (Eastern Concrete Materials, Inc.)	2	—	—	Granite	Hunterdon, Sussex
Weldon Materials, Inc.	2	—	—	Granite, traprock	Somerset, Sussex
<b>New Mexico</b>					
C & E Concrete, Inc.	1	—	—	Limestone	Cibola
CEMEX S.A.B. de C.V.	1	—	—	Limestone	Dona Ana
Constructors, Inc.	2	—	—	Miscellaneous Stone	Eddy
GCC Rio Grande, Inc.	1	—	—	Limestone	Bernalillo

See footnotes at end of table.

State and Company <sup>1</sup>	Active Quarries	Sales Yards	Under-ground	Kind of Stone	Counties
<b>New York</b>					
Colas Inc. (Barrett Industries Corp.)	4	—	—	Dolomite, limestone	Herkimer, Jefferson, Lewis, St. Lawrence
Lafarge North America Inc.	3	—	—	Dolomite, limestone	Albany, Niagara
Lehigh Hanson, Inc.	16	—	—	Dolomite, limestone, granite, miscellaneous stone	Cayuga, Genesee, Herkimer, Jefferson, Livingston, Montgomery, Oneida, Onondaga, Ontario, Orleans, St. Lawrence, Warren, Wayne
New Enterprise Stone & Lime Co., Inc. (Buffalo Crushed Stone, Inc.)	3	—	—	Limestone	Erie, Genesee
Oldcastle Materials, Inc.	21	—	—	Dolomite, limestone, limestone-dolomite, sandstone, traprock	Albany, Dutchess, Genesee, Livingston, Madison, Monroe, Montgomery, Ontario, Rensselaer, Rockland, Sullivan, Ulster, Wayne
<b>North Carolina</b>					
Lehigh Hanson, Inc.	8	1	—	Granite, traprock	Durham, Edgecombe, Harnett, Johnston, Wake, Wilson
Luck Stone Corp.	1	—	—	Traprock	Chatham
Martin Marietta Aggregates	42	2	—	Granite, limestone, slate, traprock	Alamance, Brunswick, Cabarrus, Caldwell, Catawba, Chatham, Cleveland, Craven, Davidson, Forsyth, Franklin, Gaston, Guilford, Iredell, Johnston, Lee, Lincoln, Mecklenburg, Montgomery, New Hanover, Onslow, Orange, Pender, Pitt, Randolph, Rockingham, Rowan, Union, Wake, Yadkin
Vulcan Materials Co.	21	4	—	Granite, miscellaneous stone, traprock	Avery, Buncombe, Burke, Cabarrus, Caldwell, Caswell, Dare, Davie, Forsyth, Guilford, Henderson, Mecklenburg, Mitchell, Pasquotank, Polk, Richmond, Surry, Transylvania, Vance, Watauga, Wilkes
Wake Stone Corp.	4	—	—	Granite	Lee, Nash, Wake
<b>North Dakota</b>					
Coteau Properties Co., The	1	—	—	Volcanic cinder	Mercer

See footnotes at end of table.

State and Company <sup>1</sup>	Active Quarries	Sales Yards	Under-ground	Kind of Stone	Counties
<b>Ohio</b>					
Lafarge North America Inc.	4	—	—	Limestone	Erie, Mahoning, Ottawa, Paulding
Lehigh Hanson, Inc.	10	—	—	Limestone	Adams, Brown, Erie, Highland, Lucas, Paulding, Seneca
Martin Marietta Aggregates	7	2	—	Limestone	Belmont, Clinton, Fayette, Greene, Hamilton, Montgomery, Sandusky
National Lime & Stone Co.	9	—	—	Limestone	Allen, Auglaize, Crawford, Delaware, Hancock, Marion, Putnam, Van Wert, Wyandot
Oldcastle Materials, Inc. (The Shelly Co.)	17	—	—	Dolomite, limestone, limestone-dolomite	Franklin, Hardin, Logan, Lucas, Mercer, Muskingum, Ottawa, Paulding, Union, Van Wert, Wood, Wyandot
<b>Oklahoma</b>					
Anchor Stone Co.	1	—	—	Limestone	Rogers
Dolese Bros. Co.	8	—	—	Granite, limestone	Atoka, Caddo, Carter, Comanche, Greer, Kiowa, Murray, Pittsburg
Martin Marietta Aggregates	8	—	—	Granite, limestone	Choctaw, Johnston, Kiowa, Marshall, McCurtain, Murray
Oldcastle Materials, Inc. (APAC-Oklahoma, Inc.)	10	—	—	Limestone, sandstone	Cherokee, Craig, Le Flore, Nowata, Osage, Rogers, Tulsa, Wagoner, Washington
Texas Industries, Inc.	1	—	—	Limestone	Johnston
<b>Oregon</b>					
CalPortland Co. (Glacier Northwest, Inc.)	1	1	—	Miscellaneous stone, traprock	Multnomah, Washington
Eucon Corp. (DeAtley Crushing Co., Inc.)	1	—	—	Miscellaneous stone	Various
MDU Resources Group, Inc. (Knife River Corp.)	25	2	—	Miscellaneous stone, traprock	Benton, Coos, Crook, Curry, Deschutes, Douglas, Jackson, Klamath, Lane, Linn, Multnomah, Washington
Oldcastle Materials, Inc. (Central Pre-Mix Concrete Co.)	10	—	—	Traprock	Klamath, Polk
Tigard Sand & Gravel, LLC	2	—	—	Miscellaneous stone, traprock	Multnomah, Washington

See footnotes at end of table.

State and Company <sup>1</sup>	Active Quarries	Sales Yards	Under-ground	Kind of Stone	Counties
<b>Pennsylvania</b>					
Glenn O. Hawbaker, Inc.	7	—	—	Limestone, sandstone	Centre, Huntingdon, Luzerne, Lycoming, Mifflin
H&K Group, The	20	12	—	Dolomite, granite, limestone, miscellaneous stone, sandstone, traprock	Berks, Bucks, Dauphin, Delaware, Lackawanna, Lancaster, Lebanon, Luzerne, Monroe, Montgomery, Northampton, Schuylkill, Wayne, Wyoming
Lehigh Hanson, Inc.	19	—	4	Dolomite, granite, limestone, miscellaneous stone, sandstone	Bucks, Centre, Chester, Clinton, Columbia, Delaware, Fayette, Lycoming, Monroe, Montour, Schuylkill, Tioga, Wayne, Westmoreland
New Enterprise Stone & Lime Co., Inc.	38	—	—	Dolomite, limestone, marble, quartzite, sandstone, traprock	Adams, Bedford, Berks, Blair, Carbon, Chester, Cumberland, Dauphin, Franklin, Huntingdon, Lancaster, Lehigh, Mifflin, Northampton, Northumberland, Perry, Somerset, Susquehanna, Tioga, Union
Oldcastle Materials, Inc. (Penny Supply, Inc.)	16	—	1	Dolomite, limestone, sandstone, slate	Berks, Cumberland, Dauphin, Lancaster, Lebanon, Luzerne, Perry, Schuylkill, York
<b>Rhode Island</b>					
Cherenzia Cos. (Cherenzia Excavation, Inc.)	2	—	—	Granite	Washington
Oldcastle Materials, Inc. (P.J. Keating Co.)	1	—	—	Traprock	Providence
Riverview Quarry LLC	1	—	—	Traprock	Providence
<b>South Carolina</b>					
Giant Cement Holding, Inc.	1	—	—	Calcareous marl	Dorchester
Holcim Group/Aggregate Industries Management, Inc.	1	—	—	Calcareous marl	Orangeburg
Lehigh Hanson, Inc.	5	—	—	Granite	Anderson, Chesterfield, Greenville, Spartanburg, York
Martin Marietta Aggregates	6	5	—	Granite, limestone	Berkeley, Charleston,

See footnotes at end of table.

State and Company <sup>1</sup>	Active Quarries	Sales Yards	Under-ground	Kind of Stone	Counties
<b>South Carolina (continue)</b>					
Vulcan Materials Co.	11	3	—	Granite, marble	Anderson, Charleston, Cherokee, Fairfield, Greenville, Greenwood, Jasper, Laurens, Marion, Pickens, Richland, Spartanburg
<b>South Dakota</b>					
GCC Dacotah, Inc.	1	—	—	Limestone	Pennington
L.G. Everist, Inc.	1	—	—	Quartzite	Minnehaha
Oldcastle Materials, Inc. (Hills Materials Co.)	2	—	—	Limestone	Pennington
Pete Lien & Sons, Inc.	1	—	—	Limestone	Pennington
Spencer Quarries, Inc.	1	—	—	Quartzite	Hanson
<b>Tennessee</b>					
Franklin Industries, Inc.	1	—	1	Limestone	Franklin
Hoover, Inc.	3	—	—	Limestone	Rutherford, Wilson
Ready Mix USA Holding Co. (Aggregates USA)	11	1	—	Limestone, limestone-dolomite	Carter, Grainger, Knox, Loudon, Robertson, Sullivan, Unicoi, Washington
Rogers Group, Inc.	28	—	—	Dolomite, limestone	Anderson, Bedford, Campbell, Coffee, Davidson, DeKalb, Franklin, Giles, Hickman, Lawrence, Lincoln, Marshall, Maury, Monroe, Moore, Putnam, Rhea, Roane, Robertson, Rutherford, Smith, Sumner, Warren, White
Vulcan Materials Co.	33	2	1	Limestone	Bedford, Benton, Blount, Bradley, Cannon, Claiborne, Cocke, Davidson, Decatur, Dickson, Fayette, Greene, Hamblen, Hamilton, Hardin, Knox, Marion, Maury, McMinn, Montgomery, Polk, Putnam, Rhea, Sevier, Shelby, Sullivan, Union, Williamson, Wilson
<b>Texas</b>					
CEMEX S.A.B. de C.V.	6	—	—	Limestone, miscellaneous stone	Comal, Ector, El Paso

See footnotes at end of table.

State and Company <sup>1</sup>	Active Quarries	Sales Yards	Under-ground	Kind of Stone	Counties
<b>Texas (continued)</b>					
Lehigh Hanson, Inc.	7	—	—	Limestone	Burnet, Comal, Hays, Limestone, Wise
Martin Marietta Aggregates	9	15	—	Limestone	Bexar, Cameron, Collin, Comal, Dallas, Fort Bend, Harris, Hidalgo, Jack, Jefferson, Kerr, Liberty, Navarro, San Patricio, Uvalde, Wise
Texas Industries, Inc.	4	—	—	Limestone	Comal, Ellis, Wise
Vulcan Materials Co.	24	11	—	Limestone, traprock	Bexar, Brazoria, Brown, Burleson, Burnet, Callahan, Cameron, Coleman, Eastland, Fort Bend, Harris, Knox, Limestone, Medina, Nolan, Parker, San Patricio, Sterling, Taylor, Uvalde
<b>Utah</b>					
Ash Grove Cement Co.	4	—	—	Limestone, miscellaneous stone	Juab
CEMEX S.A.B. de C.V.	1	—	—	Miscellaneous stone	Beaver
Graymont Ltd.	2	—	—	Limestone	Millard
Holcim Group/Aggregate Industries Management, Inc.	1	—	—	Limestone	Morgan
Oldcastle Materials, Inc. (Staker Parson Cos.)	3	—	—	Dolomite, miscellaneous stone	Salt Lake, Utah, Washington
<b>Vermont</b>					
F.W. Whitcomb Construction Corp.	1	—	—	Quartzite	Chittenden
Oldcastle Materials, Inc. (Pike Industries)	3	—	—	Granite, limestone	Addison, Caledonia, Washington
Omya Inc.	1	—	—	Marble	Rutland
Shelburne Limestone Corp.	3	—	—	Limestone	Addison, Chittenden, Rutland
<b>Virginia</b>					
Boxley Materials Co.	6	—	—	Dolomite, granite, limestone, marble, traprock	Alleghany, Amherst, Bedford, Campbell, Henry
Carmeuse Lime & Stone	6	—	—	Limestone	Botetourt, Frederick, Shenandoah
Luck Stone Corp.	13	—	—	Granite, limestone, sandstone, traprock	Albemarle, Culpeper, Fairfax, Fauquier, Goochland, Greene, Henrico, Loudoun, Nottoway, Powhatan, Spotsylvania
Martin Marietta Aggregates	4	2	—	Granite, limestone	Albemarle, Chesterfield, Goochland, Hanover, James City

See footnotes at end of table.

State and Company <sup>1</sup>	Active Quarries	Sales Yards	Under-ground	Kind of Stone	Counties
<b>Virginia (continued)</b>					
Vulcan Materials Co.	17	17	—	Granite, limestone, traprock	Amelia, Arlington, Brunswick, Charles City, Chesapeake (city), Chesterfield, Dinwiddie, Fairfax, Fauquier, Franklin, Goochland, Greensville, Halifax, Hampton City, Henrico, Mecklenburg, Newport News (city), Norfolk (city), Pittsylvania, Portsmouth (city), Prince William, Scott, Stafford, Suffolk (city), Wise
<b>Washington</b>					
Ash Grove Cement Co.	1	—	—	Limestone	King
CEMEX S.A.B. de C.V.	3	—	—	Granite, traprock	Clark, Snohomish
Eucon Corp. (DeAtley Crushing Co., Inc.)	1	—	—	Traprock	Various
Lehigh Hanson, Inc.	3	—	—	Limestone, traprock	King, Snohomish, Whatcom
Washington Rock Quarries, Inc.	1	—	—	Traprock	Pierce
<b>West Virginia</b>					
Boxley Material Co.	3	—	—	Limestone, sandstone	Greenbrier, Pocahontas, Raleigh
ESSROC Cement Corp.	1	—	—	Limestone	Berkeley
Greer Industries, Inc. (Greer Limestone)	6	—	3	Limestone	Monongalia, Pendleton, Preston
Holcim Group/Aggregate Industries Management, Inc.	1	—	—	Limestone	Jefferson
J.F. Allen Co.	2	—	—	Limestone	Randolph
<b>Wisconsin</b>					
3M Co.	2	—	—	Traprock	Marathon
Halquist Stone Co.	4	—	—	Limestone	Calumet, Dodge, Waukesha
Kraemer Co., The	11	—	—	Limestone	Buffalo, Columbia, Pepin, Richland, Sauk, Trempealeau, Vernon
Mathy Construction Co. (Milestone Materials)	9	—	—	Limestone	La Crosse, Monroe, St. Croix
Vulcan Materials Co.	4	1	—	Limestone	Kenosha, Milwaukee, Racine, Waukesha, Winnebago
<b>Wyoming</b>					
Eagle Materials Inc.	3	—	—	Limestone, miscellaneous stone	Albany
Basic Energy Services, Inc.	3	—	—	Limestone, volcanic cinder	Campbell, Carbon, Crook
Martin Marietta Aggregates	1	—	—	Granite	Laramie
McMurry Ready Mix Co.	2	—	—	Limestone	Converse, Natrona
Pete Lien & Sons, Inc.	4	—	—	Limestone	Carbon, Crook, Park, Platte

<sup>1</sup>Company subsidiary names in parentheses. — None.

**Table 3.—The top 100 producers of crushed stone in the United States in 2008<sup>1</sup>**

<b>2008 Rank</b>	<b>2007 Rank</b>	<b>Company</b>	<b>2008 Rank</b>	<b>2007 Rank</b>	<b>Company</b>
1.	1.	Vulcan Materials Co.	51.	56.	U.S. Forest Service
2.	2.	Martin Marietta Aggregates	52.	49.	Granite Construction, Inc.
3.	3.	Lehigh Hanson, Inc.	53.	50.	The Kraemer Co.
4.	4.	Oldcastle Materials, Inc.	54.	47.	Trap Rock Industries, Inc.
5.	5.	CEMEX S.A.B. de C.V.	55.	68.	Greer Industries, Inc.
6.	6.	Lafarge North America Inc.	56.	54.	Hinkle Contracting Corp.
7.	8.	Rogers Group, Inc.	57.	35.	Capitol Aggregates, Ltd.
8.	7.	Holcim Group/Aggregate Industries Mgmt, Inc.	58.	59.	MGQ Aggregates, Inc.
9.	9.	Carmeuse Lime & Stone	59.	44.	Palm Beach Aggregates, Inc.
10.	11.	New Enterprise Stone & Lime Co., Inc.	60.	51.	Alamo Cement Co.
11.	15.	Chemical Lime Co.	61.	58.	The Heritage Group
12.	10.	Luck Stone Corp.	62.	63.	United States Lime and Minerals, Inc.
13.	14.	Dolese Bros. Co.	63.	66.	ISP Minerals, Inc.
14.	16.	Texas Industries, Inc.	64.	—	Bruening Rock Products, Inc.
15.	13.	Ash Grove Cement Co.	65.	—	Mining International LLC
16.	30.	Ready Mix USA Holding Co.	66.	64.	Laurel Sand & Gravel, Inc.
17.	18.	MDU Resources Group, Inc.	67.	69.	Imerys
18.	22.	Buzzi Unicem USA Inc.	68.	52.	Leo Journagan Construction Co.
19.	21.	Fred Weber, Inc.	69.	70.	The Melvin Stone Co.
20.	25.	Graymont Ltd.	70.	—	BMC Aggregates, L.C.
21.	12.	Vecellio & Grogan, Inc.	71.	76.	Columbia Quarry Co.
22.	23.	Mulzer Crushed Stone, Inc.	72.	84.	Pete Lien & Sons, Inc.
23.	17.	The H&K Group	73.	53.	Chantilly Crushed Stone, Inc.
24.	26.	Eucon Corp.	74.	—	The DePaul Group
25.	19.	National Lime & Stone Co.	75.	—	Fawndale Rock & Asphalt
26.	20.	Texas Crushed Stone Co., Inc.	76.	100.	Pine Bluff Sand & Gravel Co.
27.	24.	Mississippi Lime Co.	77.	67.	Graniterock Co.
28.	28.	Eagle Materials Inc.	78.	—	National Cement Co. of California, Inc.
29.	32.	Tower Rock Stone Co.	79.	88.	Mitsubishi Cement Corp.
30.	38.	Boxley Materials Co.	80.	—	Midwest Minerals, Inc.
31.	36.	Hunter Industries, Inc.	81.	89.	York Building Products Co.
32.	29.	CalPortland Co.	82.	96.	Kerford Limestone Co.
33.	33.	Hoover, Inc.	83.	60.	Basic Energy Services, Inc.
34.	34.	3M Co.	84.	—	Shawnee Rock Co.
35.	31.	Franklin Industries, Inc.	85.	82.	N.R. Hamm Quarry, Inc.
36.	41.	ESSROC Cement Corp.	86.	—	Laurel Aggregates, Inc.
37.	42.	Bureau of Land Management	87.	73.	Frost Crushed Stone Co., Inc.
38.	39.	Titan America LLC	88.	—	Wendling Quarries Inc.
39.	40.	Omya Inc.	89.	—	River Products Co., Inc.
40.	45.	Irving Materials, Inc.	90.	81.	Glasgow, Inc.
41.	37.	Wake Stone Corp.	91.	—	RiverStone Group, Inc.
42.	—	American Infrastructure	92.	80.	Snyder Associated Cos., Inc.
43.	43.	Schildberg Construction Co., Inc.	93.	95.	Weldon Materials, Inc.
44.	48.	Colas Inc.	94.	77.	Gohmann Asphalt & Construction, Inc.
45.	46.	Mathy Construction Co.	95.	79.	Syar Industries Inc.
46.	55.	Anchor Stone Co.	96.	—	Dyer Quarry, Inc.
47.	65.	Stavola Construction Materials, Inc.	97.	87.	Pounding Mill Quarry Corp.
48.	62.	Norris Aggregate Products Co.	98.	75.	B.V. Hedrick Gravel & Sand Co., Inc.
49.	57.	Glenn O. Hawbaker, Inc.	99.	71.	St Marys Cement Inc.
50.	61.	McGeorge Contracting Co.	100.	98.	Minerals Technologies Inc.

— Not in the top 100 producers of crushed stone in the United States in 2007.

<sup>1</sup>In descending order of tonnage produced.