

# Mineral Industry Surveys

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## DIRECTORY OF PRINCIPAL CRUSHED STONE PRODUCERS IN THE UNITED STATES IN 2001

A total of 1.60 billion metric tons of crushed stone valued at \$8.9 billion, free on board plant, was reported produced in the United States in 2001 by 1,301 companies with 3,321 operations, 3,386 active quarries, and 173 sales yards.

Most of the crushed stone produced in 2001 came from operations with output larger than 300,000 metric tons per year; 1,806 operations, representing 54% of the total, produced 89.7% of the total tonnage.

The 10 leading States, in descending order of tonnage, were Texas, Pennsylvania, Florida, Missouri, Illinois, Georgia, Ohio, North Carolina, Virginia, and California, which accounted for 52.6% of the total output of crushed stone.

### The 10 leading companies in order of total output of crushed stone were:

Company	Active quarries	Sales yards	States
1. Vulcan Materials Co.	179	63	Alabama, Arkansas, California, Florida, Georgia, Illinois, Indiana, Kentucky, Louisiana, Maryland, Michigan, Mississippi, North Carolina, Pennsylvania, South Carolina, Tennessee, Texas, Virginia, Wisconsin
2. Martin Marietta Aggregates	219	77	Alabama, Arkansas, California, Colorado, Florida, Georgia, Illinois, Indiana, Iowa, Kansas, Kentucky, Louisiana, Maryland, Minnesota, Mississippi, Missouri, Nebraska, Nevada, North Carolina, Ohio, Oklahoma, South Carolina, Tennessee, Texas, Virginia, Washington, West Virginia, Wisconsin, Wyoming
3. Hanson Building Materials America	117	2	Alabama, California, Georgia, Indiana, Kentucky, Michigan, Nevada, New Mexico, New York, North Carolina, Ohio, Oklahoma, Pennsylvania, South Carolina, Tennessee, Texas, Washington
4. Oldcastle, Inc./ Materials Group	55	—	Connecticut, Idaho, Maine, Michigan, New Hampshire, New Jersey, New York, Ohio, Pennsylvania, Rhode Island, South Dakota, Utah, Vermont

Company	Active quarries	Sales yards	States
5. Lafarge North America, Inc.	42	—	Alabama, Colorado, Georgia, Illinois, Iowa, Kansas, Maryland, Michigan, Missouri, New Mexico, New York, Ohio, Pennsylvania
6. Rinker Materials Corp.	20	2	Florida, Georgia, New Mexico, Tennessee, Virginia
7. Ashland Oil, Inc./APAC, Inc.	33	—	Arkansas, Florida, Kansas, Missouri, North Carolina, Oklahoma
8. Cemex, Inc.	34	1	Alabama, California, Colorado, Florida, Georgia, Kentucky, Massachusetts, Michigan, Missouri, New Jersey, Ohio, Pennsylvania, Tennessee, Texas, Virginia
9. Rogers Group, Inc.	45	—	Alabama, Arkansas, Indiana, Kentucky, Tennessee, Virginia
10. Florida Rock Industries, Inc.	21	—	Florida, Georgia, Maryland, Virginia

These 10 companies with a total of 765 active quarries accounted for 43% of the total output of crushed stone in the United States. In addition, these companies operated 145 sales/distribution yards.

The 10 leading quarries, in descending order of total output of crushed stone, were the following:

1. Rinker Materials Corp., F.E.C. Quarry, Dade County, FL.
2. Rinker Materials Corp., Krome Quarry, Dade County, FL.
3. Texas Crushed Stone Co., Inc., Georgetown Quarry, Williamson County, TX.
4. Vecellio & Grogan, Inc., WhiteRock Quarries, Dade County, FL.
5. Vulcan Materials Co., McCook 378, Cook County, IL.
6. Martin Marietta Aggregates, Beckman Quarry, Bexar County, TX.
7. Vulcan Materials Co., Reed Quarry, Livingston County, KY.
8. Oglebay Norton Co., Calcite Op., Presque Island County, MI.
9. Titan Atlantic LLC, Pennsuco Quarry, Dade County, FL.
10. Lafarge North America, Inc. Stoneport Quarry, Presque Isle County, MI.

These 10 quarries accounted for 5% of the total output of crushed stone in the United States.

A total of 78 underground mines produced 50 million metric tons of crushed stone in 2001. Underground mines were located in 15 States. The leading States, in descending order of tonnage, were Kentucky, Indiana, Nebraska, Illinois, and Iowa. Their production represented 20.9% of the total U.S. crushed stone produced from underground mines.

The leading crushed stone producers in each State in 2001 and their active quarries and sales yards are listed in table 1. The top 100 producers of crushed stone in the United States in 2001 are listed in table 2.

**Table 1. Principal Producers of Crushed Stone in the United States in 2001 by State**

<b>State and company</b>	<b>Active quarries</b>	<b>Sales yards</b>	<b>Kind of stone</b>	<b>Counties</b>
<b>Alabama</b>				
Carmeuse & Lafarge North America (Dravo Lime Co.) (E)	1	—	Limestone	Shelby
Cemex, Inc.	2	—	Limestone	Marengo, Washington
Chemical Lime Co. (Chemline East, Chemstar Lime, Inc.)	1	—	Limestone	Shelby
Hoover, Inc.	3	—	Limestone	Colbert, Madison, Morgan
Imery's Marble, Inc. (E)	1	—	Marble	Talladega
Lafarge North America, Inc.	1	—	Limestone	Shelby
Martin Marietta Aggregates	4	3	Limestone, Dolomite, Granite	Baldwin, Jefferson, Lee, Mobile, Shelby, Talladega
McCartney Construction Co., Inc. (E)	2	—	Limestone, Slate	Calhoun, Talladega
National Cement Company of Alabama, Inc.	2	—	Limestone, Miscellaneous Stone	St. Clair
Rogers Group, Inc.	3	—	Limestone	Colbert, Lawrence, Limestone
U.S. Aggregates, Inc. (Southern Ready Mix, Inc.)	6	—	Limestone	Colbert, Jefferson, Shelby, Tuscaloosa
Vulcan Materials Co.	15	7	Limestone, Sandstone	Baldwin, Calhoun, Colbert, Etowah, Franklin, Jackson, Jefferson, Madison, Mobile, Morgan, Shelby, Talladega, Tuscaloosa, and other counties
Wade Sand & Gravel Company	1	—	Limestone	Jefferson
<b>Alaska</b>				
Browns Hill Quarry	1	—	Traprock	Fairbanks
Ketchikan Redi Mix & Quarry, Inc. (E)	1	—	Traprock	Ketchikan
RSH Company (E)	1	—	Miscellaneous Stone	Juneau
U.S. Forest Service	5	—	Miscellaneous Stone	Various
<b>Arizona</b>				
California Portland Cement Co. (Arizona Portland Cement Co.)	1	—	Limestone	Pima
Chemical Lime Company (E)	2	—	Limestone	Cochise, Yavapai
Kalamazoo Materials Inc.	5	—	Granite	Mohave, Pinal
Kilauea Crushers, Inc.	2	—	Granite	Maricopa
Madison Granite Supplies (E)	1	—	Granite	Maricopa
Pluess-Stauffer Industries, Inc. (E)	1	—	Limestone	Pinal
Red Mountain Mining, Inc. (E)	2	—	Granite	Maricopa, Mohave
Salt River Pima (Phoenix Cement Co.)	1	—	Limestone	Yavapai
U.S. Bureau of Land Management	1	—	Miscellaneous Stone	Various
U.S. Forest Service	13	—	Limestone, Granite, Volcanic Cinder, Miscellaneous Stone	Apache, Coconino, Gila, Maricopa, Navajo, Yavapai
<b>Arkansas</b>				
Ash Grove Cement Co.	1	—	Limestone	Little River
Ashland Oil, Inc./APAC, Inc. (APAC-AR, Inc.)	7	—	Limestone, Sandstone	Benton, Boone, Crawford, Sebastian, Van Buren, Washington
Martin Marietta Aggregates	5	—	Dolomite, Sandstone, Granite, Quartzite	Hot Spring, Lawrence, Polk, Pulaski
McGeorge Contracting Co., Inc. (Granite Mountain Quarry) (E)	2	—	Granite	Pulaski

(E) Production for one or more of the company's operations was estimated.  
UG Underground mines.

State and company	Active quarries	Sales yards	Kind of stone	Counties
<b>Arkansas (continued)</b>				
Minnesota Mining & Manufacturing Co.	2	—	Granite	Pulaski
Pine Bluff Sand & Gravel Co.	1	—	Sandstone	Logan
Rogers Group, Inc.	3	—	Limestone, Miscellaneous Stone	Benton, Clark, Conway
Ronnie Duffield Gravel Co. (E)	2	—	Sandstone	Pope
U.S. Lime & Minerals (E)	2	—	Limestone	Independence
Vulcan Materials Co.	7	2	Limestone, Sandstone	Cleburne, Independence, Lawrence, Mississippi, Newton, Phillips, White
<b>California</b>				
Cemex, Inc.	3	—	Limestone, Quartzite	San Bernardino
Dumbarton Quarry Associates	3	—	Sandstone, Traprock, Miscellaneous Stone	Alameda, Santa Clara
Dutra Materials/San Rafael Rock Quarry, Inc.	2	1	Sandstone, Miscellaneous Stone	Contra Costa, Marin, Sonoma
General Partnership of California Granite Construction Co. (E)	2 5	—	Limestone Limestone, Granite	San Bernardino Monterey, Santa Barbara, Santa Cruz, Tulare
Granite Rock Co.	3	—	Limestone, Dolomite, Granite	Monterey, San Benito
Hanson Building Materials America	7	—	Limestone, Granite, Traprock, Miscellaneous Stone	Amador, Contra Costa, Riverside, San Bernardino, San Diego, Santa Clara
Lehigh Portland Cement (Calaveras Materials, Inc.)	4	—	Limestone, Quartzite	Calaveras, Kern, Shasta
Minerals Technologies, Inc. (E)	3	—	Limestone	San Bernardino
Minnesota Mining & Manufacturing Co.	1	—	Granite	Riverside
Mitsubishi Cement Corp.	1	—	Limestone	San Bernardino
Onoda Cement Co. (California Portland Cement) (E)	2	—	Limestone	Kern, San Bernardino
Pluess Staufer (CA), Inc. (E)	2	—	Limestone	San Bernardino
RMC Industries Corp. (RMC-Pacific Materials)	2	—	Limestone, Traprock	Contra Costa, Santa Cruz
Stevens Creek Quarry, Inc. (E)	1	—	Traprock	Santa Clara
Syar Industries, Inc.	3	—	Traprock	Monterey, Napa, Solano
U.S. Forest Service	19	—	Traprock, Volcanic Cinder, Miscellaneous Stone	Amador, Calaveras, Fresno, Kern, Los Angeles, Modoc, Mono, Plumas, Shasta, Siskiyou, Trinity, Tuolumne, Ventura
Vulcan Materials Co.	2	—	Granite	Los Angeles, Riverside
West Coast Aggregates, Inc. (E)	2	—	Granite, Sandstone	San Mateo, Santa Clair
<b>Colorado</b>				
Aggregate Industries, Inc. (Camas Colorado)	3	—	Granite, Sandstone	Boulder, Jefferson
Albert Frei & Sons, Inc.	1	—	Miscellaneous Stone	Clear Creek
Asphalt Paving Co.	1	—	Traprock	Jefferson
Cemex, Inc.	1	—	Limestone	Boulder
Continental Materials Corp. (Castle Concrete Co.)	2	—	Limestone	El Paso
Ed Canyon Joint Venture	2	—	Dolomite, Granite	Fremont
Edward C. Levy Co.	1	—	Granite	El Paso

(E) Production for one or more of the company's operations was estimated.  
UG Underground mines.

State and company	Active quarries	Sales yards	Kind of stone	Counties
<b>Colorado (continued)</b>				
Holcim (US), Inc. (E)	1	—	Limestone	Larimer
Lafarge North America, Inc.	2	—	Granite, Sandstone	Jefferson, Routt
Martin Marietta Aggregates	1	—	Limestone	Arapahoe
Pete Lien & Sons	6	—	Limestone, Sandstone	Larimer
Tezak Heavy Equipment Co., Inc.	1	—	Granite	Fremont
<b>Connecticut</b>				
Galasso Materials LLC	1	—	Traprock	Hartford
O&G Industries, Inc.	5	—	Limestone, Granite, Traprock	Litchfield, New Haven
Oldcastle, Inc./Materials Group (Tilcon Connecticut, Inc.)	6	—	Granite, Traprock	Hartford, New Haven, New London, Windham
York Hill Trap Rock Quarry Co.	1	—	Traprock	New Haven
<b>Florida</b>				
Ashland Oil, Inc./APAC, Inc.	2	—	Limestone	Collier, Dade
Bedrock Resources	2	—	Limestone	Marion, Sumter
Cemex, Inc.	2	—	Limestone, Dolomite	Citrus, Hernando
Dixie Lime & Stone Co.	1	—	Limestone	Sumter
Florida Rock Industries, Inc.	8	—	Limestone, Limestone-Dolomite	Collier, Dade, Hernando, Lee, Levy, St. Lucie, Sumter
Holcim (US), Inc.	1	—	Limestone	Citrus
Iron Peddlers Holding	4	—	Limestone	Alachua
Lehigh Portland Cement Co. (Continental Florida Materials, Inc.)	1	—	Limestone	Dade
Limerock Industries, Inc. (E)	4	—	Limestone, Dolomite	Alachua, Columbia, Marion, Taylor
Martin Marietta Aggregates	1	5	Limestone	Bay, Duval, Escambia, Hillsborough, Taylor
Palm Beach Aggregate, Inc.	1	—	Limestone	Palm Beach
Rinker Materials Corp. (Florida Crushed Stone Co.) (E)	7	—	Limestone	Dade, Hernando, Lee, Sumter
RMC Industries Corp.	3	—	Limestone	Dade, Lee
Titan Atlantic LLC (Tarmac America, Inc.)	1	—	Limestone	Dade
Vecellio & Grogan, Inc.	2	—	Limestone	Dade
Vulcan Materials Co.	1	5	Limestone	Bay, Hernando, Hillsborough, Manatee, Monroe, Walton
White Rock Quarry (E)	2	—	Limestone	Dade
<b>Georgia</b>				
Cemex, Inc.	1	—	Limestone	Houston
Rinker Materials Corp. (Southern Aggregates Co.)	2	—	Granite	Columbia, Jones
Florida Rock Industries, Inc.	6	—	Limestone, Granite	Clayton, Fayette, Floyd, Monroe, Paulding, Spalding
Hanson Building Materials America	12	—	Limestone, Granite	Bartow, Catoosa, Clarke, De Kalb, Fayette, Habersham, Hall, Hancock, Monroe, Stephens, Walker
Imerys Marble, Inc. (Georgia Marble Co.) (E)	3 + 2 UG	—	Marble	Pickens, Whitfield

(E) Production for one or more of the company's operations was estimated.  
UG Underground mines.

State and company	Active quarries	Sales yards	Kind of stone	Counties
<b>Georgia (continued)</b>				
Lafarge North America, Inc. (Blue Circle America, Inc.)	8	—	Limestone, Granite, Quartzite	Cherokee, De Kalb, Douglas, Forsyth, Hall, Harris, Newton
Long Branch Quarry	1	—	Granite	Lumpkin
Martin Marietta Aggregates	12	5	Limestone, Granite	Barrow, Chatham, Columbia, Forsyth, Glynn, Gwinnett, Jackson, Jones, Lee, Liberty, Richmond, Talbot, Warren
Oglebay Norton Co. (Global Stone Filler Products, Inc.) (E)	2 UG	—	Limestone	Gilmer, Murray
Vulcan Materials Co.	23	—	Limestone, Granite	Bartow, Carroll, Cherokee, Cobb, Coweta, De Kalb, Douglas, Fulton, Gilmer, Greene, Gwinnett, Heard, Henry, Muscogee, Polk, Rabun, Troup, Union, Walker, Whitfield
<b>Hawaii</b>				
Ameron International Corp. (Ameron Hawaii) (E)	2	—	Traprock	Honolulu, Maui
Grace Pacific Corp. (E)	2	—	Limestone, Traprock	Honolulu
Jas. W. Glover, LTD	3	1	Limestone, Traprock	Hawaii, Kauai
Kauai Concrete & Aggregates (E)	1	—	Traprock	Kauai
MDU Resources Group, Inc. (Hawaiian Cement) (E)	4	—	Limestone, Traprock	Honolulu, Maui
Puna Rock Co. (E)	1	—	Traprock	Hawaii
West Hawaii Concrete, LTD (E)	1	—	Miscellaneous Stone	Hawaii
<b>Idaho</b>				
Ash Grove Cement Co.	1	—	Limestone	Bannock
Eucon Corp.	2	—	Traprock	Nez Perce
Oldcastle, Inc./Materials Group	2	—	Granite, Traprock	Bannock, Bonner
Seubert Excavators, Inc.	20	—	Traprock	Idaho, and other counties
U.S. Bureau of Land Management	1	—	Miscellaneous Stone	Various
Washington Group International (E)	2	—	Quartzite	Caribou, Power
<b>Illinois</b>				
Anna Quarries, Inc.	1	—	Limestone	Union
Avery Gravel Co., Inc. (E)	1	—	Limestone	Kendall
Boughton Trucking & Material, Inc.	2	—	Limestone	Will
Casper Stolle Quarry & Contr. Co.	2	—	Limestone	St. Clair
Centex Cement Enterprises, Inc.	2	—	Limestone	La Salle
Columbia Quarry Co.	3	—	Limestone	Monroe, St. Clair
Delta Co. (Southern IL Stone Co.) (E)	1	—	Limestone	Johnson
Elmhurst-Chicago Stone Co. (E)	1	—	Limestone	Will
General Dynamics Corp.	8	—	Limestone, Dolomite, Limestone-Dolomite	Cook, Logan, Menard, Montgomery, Vermilion, Will
Lafarge North America, Inc.	1	—	—	LimestoneMassac
Macklin, Inc. (E)	5	—	—	LimestoneDe Kalb, Lee, Ogle
Martin Marietta Aggregates	6 + 1 UG	—	Limestone	Christian, Hardin, Randolph
Mississippi Lime Co. (E)	1 UG	—	Limestone	Madison
Prairie Material Group (E)	2	1	Limestone	Kane, Lee, Livingston
Rein, Schultz & Dahl of IL, Inc. (Fox River Stone Co.; Frank N. Butler; Joliet S&G Co.; Tuscola Stone Co.)	5	—	Dolomite, Limestone-Dolomite	Douglas, Kane, Lee, Whiteside, Will

(E) Production for one or more of the company's operations was estimated.  
UG Underground mines.

State and company	Active quarries	Sales yards	Kind of stone	Counties
<b>Illinois (continued)</b>				
Vulcan Materials Co.	11	6	Limestone, Dolomite, Miscellaneous Stone	Champaign, Clark, Cook, Johnson, Kankakee, Lake, Macon, Union, Will
The Western Sand & Gravel Co. (Conco-Western Stone Co.)	2	—	Limestone	Kane, La Salle
<b>Indiana</b>				
Essroc Corp.	2	—	Limestone	Cass, Clark
Gohman Asphalt & Construction	2	—	Limestone-Dolomite, Slate	Clark
Hanson Building Materials America	11 + 1 UG	—	Limestone, Dolomite	Allen, Clark, Jennings, Marion, Putnam, Ripley, Scott, Washington
Heritage Group (Meshberger Stone Co., U.S. Aggregates, Inc.)	3	—	Limestone, Dolomite	Bartholome, Carroll, Shelby
Irving Materials, Inc.	9	—	Limestone, Dolomite, Limestone-Dolomite	Blackford, Delaware, Grant, Hamilton, Huntington, Madison, Wells
Liters Quarry of Indiana Inc. (E)	3	—	Limestone	Clark, Scott
Lone Star Industries, Inc.	1	—	Limestone	Putnam
Martin Marietta Aggregates	5 + 2 UG	—	Limestone	Hamilton, Howard, Marion, Owen, Putnam
Mulzer Crushed Stone Co., Inc.	6	—	Limestone	Clark, Crawford, Harrison
New Point Stone Co., Inc.	5	—	Limestone, Dolomite	Decatur, Franklin, Ripley, Shelby
Rogers Group, Inc.	6	—	Limestone	Lawrence, Monroe, Newton, Orange, Owen
S.E. Johnson Co., Inc. (Stoneco, Inc.)	3	—	Dolomite	Allen, Jay, Miami
Vulcan Materials Co.	2	7	Limestone, Dolomite	Carroll, Elkhart, Porter, Pulaski, Tippecanoe, Warrick, White
<b>Iowa</b>				
Basic Materials Corp.	6	—	Limestone	Black Hawk, Bremer, Hancock, Worth
Bruening Rock Products, Inc. (E)	18 + 1 UG	—	Limestone	Allamakee, Buchanan, Clayton, Fayette, Howard, Linn, Marion, Winneshiek
CBR-HCI Construction Co. (Lehigh Portland Cement Co.)	1	—	Limestone	Cerro Gordo
Cessford Construction Company	6	—	Limestone	Des Moines, Lee Marshall, Van Buren
Douds Stone, Inc.	6	—	Limestone	Davis, Henry, Keokuk, Van Buren
Holcim (US), Inc. (E)	1	—	Limestone	Cerro Gordo
Lafarge North America, Inc.	1	—	Limestone	Scott
Martin Marietta Aggregates	32 + 4 UG	6	Limestone	Black Hawk, Cerro Gordo, Cherokee, Clarke, Decatur, Fayette, Franklin, Hardin, Henry, Humboldt, Ida, Jackson, Jasper, Keokuk, Linn, Madison, Mahaska, Marion, Marshall, Monroe, Pocahontas, Polk, Poweshiek, Ringgold, Sac, Story, Washington, Webster, Worth

(E) Production for one or more of the company's operations was estimated.  
UG Underground mines.

State and company	Active quarries	Sales yards	Kind of stone	Counties
<b>Iowa (continued)</b>				
McCarthy Bush (Linwood Mining and Minerals Corp.) (E)	1 UG	—	Limestone	Scott
P. Niemann Construction Co. (E)	6	—	Limestone	Buchanan, Fayette
Schildberg Construction, Inc. (E)	13	—	Limestone	Adair
The River Products Co., Inc.	3 + 1 UG	—	Limestone	Johnson, Louisa, Washington
Weber Stone Co., Inc. (E)	2	—	Limestone	Jones
Wendling Quarries, Inc.	46	—	Limestone	Benton, Cedar, Clinton, Dubuque, Jackson, Johnson, Jones, Linn, Muscatine, Tama
<b>Kansas</b>				
Americold Corp. (Inland Quarries)	1 UG	—	Limestone	Wyandotte
Ashgrove Aggregates, Inc.	2	—	Limestone	Bourbon, Johnson, Linn
Ash Grove Cement Co.	2	—	Limestone, Sandstone	Neosho
Ashland Oil, Inc./APAC, Inc.	6	—	Limestone, Quartzite	Greenwood, Johnson, Lincoln, Lyon, Miami
Bayer Construction Co., Inc.	6	—	Limestone	Clay, Marshall, Pottawatomie, Riley
Deffenbaugh Industries, Inc.	1	—	Limestone	Wyandotte
Harshman Construction, LLC	2	—	Limestone	Chase
Holland Corp.	1	—	Limestone	Johnson
Hunt Midwest Enterprises, Inc. (E)	11	—	Limestone	Allen, Anderson, Bourbon, Cowley, Douglas, Franklin, Greenwood, Johnson, Linn, Miami
Lafarge North America, Inc.	1	—	Limestone	Wilson
Martin Marietta Aggregates	14	—	Limestone	Butler, Chautauqua, Dickinson, Franklin, Geary, Greenwood, Marion, Osage, Riley, Shawnee
Midwest Minerals, Inc.	15	—	Limestone	Crawford, Labette, Montgomery, Neosho, Wilson
The Monarch Cement Co.	2	—	Limestone	Allen
N.R. Hamm Quarry, Inc.	5	—	Limestone	Jefferson, Osage
Shawnee Rock Co.	2	—	Limestone	Johnson
<b>Kentucky</b>				
Carmeuse & Lafarge North America (Dravo Lime Co.) (E)	2 UG	—	Limestone	Mason, Pendleton
Cemex, Inc.	5	—	Limestone	Meade, Nelson, Ohio, Warren
Hanson Building Materials America	10 + 3 UG	—	Limestone, Dolomite	Anderson, Breckinridge, Carter, Fleming, Hardin, Laurel, Lee, Logan, Pulaski, Rockcastle, Simpson, Todd
Hilltop Stone LLC	1	—	Limestone	Pendleton
Hinkle Contracting Corp. (E)	7 + 1 UG	—	Limestone	Casey, Estill, Powell, Pulaski, Wayne
Martin Marietta Aggregates	5	1	Limestone	Caldwell, Livingston, Mason, McCracken
Mountain Materials LLC	1	—	Limestone	Carter
Nally & Gibson Georgetown, Inc. (E)	3 + 1 UG	—	Limestone	Green, Scott, Taylor, Washington
Nally & Haydon, LLC (E)	3	—	Limestone	Harlan, Marion
Pine Mountain Stone, Inc.	1	—	Limestone	Letcher
Rogers Group, Inc.	8	—	Limestone, Dolomite	Bullitt, Caldwell, Christian, Crittenden, Jefferson, Oldham, Trigg

(E) Production for one or more of the company's operations was estimated.  
UG Underground mines.



State and company	Active quarries	Sales yards	Kind of stone	Counties
<b>Kentucky (continued)</b>				
Scotty's Contracting and Stone, LLC (E)	3 + 2 UG	—	Limestone	Allen, Barren, Grayson, Monroe
Sterling Ventures	1 UG	—	Limestone	Gallatin
Vulcan Materials Co.	4 + 2 UG	—	Limestone	Fayette, Hardin, Livingston, Meade
Yager Materials Inc. (E)	1 UG	—	Limestone	Meade
<b>Louisiana</b>				
Custom Aggregates & Grinding (E)	—	1	Sandstone	Terrebonne
Luhr Brothers, Inc.	—	3	Limestone	East Baton Rouge, Lafayette, Rapides
Martin Marietta Aggregates	—	8	Limestone, Sandstone	Bossier, St. Charles, St. James, St. Martin, Tensas, and other counties
Vulcan Materials Co.	—	1	Limestone	West Baton Rouge
<b>Maine</b>				
Blue Rock Materials, Inc. (E)	2	—	Limestone, Quartzite	Cumberland, Kennebec
CDN-USA, Inc. (Dragon Products Co., Inc.)	2	—	Limestone	Knox, Cumberland
Ferraiolo Construction, Inc.	1	—	Limestone	Knox
Harry C. Crooker & Sons, Inc.	1	—	Limestone	Knox
The Lane Construction Corp. (E)	3	1	Limestone, Quartzite, Miscellaneous Stone	Aroostook, Penobscot, Waldo
Oldcastle, Inc./Materials Group (Pike Industries, Inc.)	2	—	Granite	Androscoggin, York
R.J. Grondin & Sons	2	—	Granite, Slate	Cumberland
Shaw Brothers Construction, Inc.	1	—	Miscellaneous Stone	York
<b>Maryland</b>				
Aggregate Industries, Inc. [Bardon Group, Inc. (Rockville Crushed Stone, Inc.)]	2	—	Limestone-Dolomite, Miscellaneous Stone	Montgomery, Prince George's
D.M. Stoltzfus & Son, Inc.	1	—	Granite	Cecil
Essroc Corp.	1	—	Limestone	Frederick
Florida Rock Industries, Inc. (The Arundel Corp.) (E)	5	—	Limestone, Granite, Marble, Traprock, Miscellaneous Stone	Baltimore, Frederick, Harford
H.B. Mellott Estate, Inc.	1	—	Limestone	Washington
Lafarge North America, Inc.	5	—	Limestone, Traprock	Baltimore, Carroll, Frederick, Harford
Laurel Sand & Gravel, Inc.	2	—	Limestone	Allegany, Frederick
Lehigh Portland Cement Co.	2	—	Limestone	Carroll, Frederick
Martin Marietta Aggregates	2	—	Limestone	Washington
Maryland Materials, Inc.	1	—	Granite	Cecil
St. Lawrence Cement	1	—	Limestone	Washington
<b>Massachusetts</b>				
Aggregate Industries, Inc. [Bardon Group, Inc. (Bardon Trimount, Inc.)] (E)	6	—	Granite, Traprock	Bristol, Essex, Middlesex, Norfolk
Brox Industries, Inc.	1	—	Traprock	Middlesex
Holden Trap Rock (E)	1	—	Traprock	Worcester

(E) Production for one or more of the company's operations was estimated.  
UG Underground mines.

State and company	Active quarries	Sales yards	Kind of stone	Counties
<b>Massachusetts (continued)</b>				
John S. Lane & Son, Inc.	4	—	Limestone-Dolomite, Granite, Traprock	Berkshire, Hampden, Hampshire, Worcester
Lorusso Materials Corp. (E)	1	—	Traprock	Norfolk
Lonestar, Inc. (E) (Middlesex Materials Corp.)	1	—	Granite	Middlesex
Minerals Technologies, Inc. (Specialty Minerals, Inc.)	1	—	Limestone	Berkshire
Oldcastle, Inc./Materials Group (P.J. Keating Company)	3	—	Granite, Traprock	Bristol, Middlesex, Worcester
S.M. Lorusso & Sons, Inc. (E)	3	—	Traprock, Miscellaneous Stone	Norfolk, Suffolk
<b>Michigan</b>				
Cemex, Inc.	1	—	Limestone	Charlevoix
Edward C. Levy Company (Burroughs Matls. Corp.)	2	—	Limestone	Huron, Wayne
Hanson Building Materials America	1	—	Limestone	Monroe
Holloway Sand & Gravel Co., Inc. (Rockwood Stone Co., Inc.)	1	—	Limestone	Monroe
Holcim (US), Inc.	1	—	Limestone	Monroe
Lafarge North America, Inc.	2	—	Limestone	Alpena, Presque Isle
Oglebay Norton Co. (Global Stone Port Inland; Michigan Limestone Operations)	4	—	Limestone, Dolomite	Mackinac, Presque Isle, Schoolcraft
Oldcastle, Inc./Materials Group (Thompson-McCully Quarry Co.)	1	—	Limestone	Monroe
Osborne Materials Co.	1	—	Dolomite	Chippewa
S.E. Johnson Co., Inc. (Stoneco, Inc.)	2	—	Dolomite	Monroe
Sibley Limestone LLC (E)	1	—	Limestone	Wayne
<b>Minnesota</b>				
Aggregate Industries, Inc. (Camas Minnesota)	1	—	Limestone, Dolomite	Washington
Bryan Rock Products, Inc.	3	—	Limestone	Scott, Washington
E. Kraemer & Sons, Inc.	1	—	Dolomite	Dakota
Holm Brothers Construction Co. (E)	11	—	Limestone	Goodhue
L.G. Everist, Inc.	1	—	Limestone	Blue Earth
Martin Marietta Aggregates	2	—	Granite	Stearns, Yellow Medicine
New Ulm Quartzite Quarries, Inc.	1	—	Quartzite	Nicollet
Ortonville Stone Company (E)	1	—	Granite	Big Stone
Southern Minnesota Construction (E)	4	—	Limestone, Granite	Blue Earth, Renville
Stussy Construction, Inc.	3	—	Limestone	Dodge, Olmsted
<b>Mississippi</b>				
Holcim (US), Inc.	1	—	Limestone	Lowndes
Martin Marietta Aggregates	—	5	Limestone	Coahoma, De Soto, Madison, Warren, Washington
Mississippi Limestone Corp.	—	3	Limestone	Coahoma, De Soto, Washington
U.S. Aggregates, Inc. (Southern Ready Mix, Inc.)	—	2	Limestone	Clarke, Jones
Vulcan Materials Co.	—	5	Limestone	Forrest, Harrison, Hinds, Monroe, Warren

(E) Production for one or more of the company's operations was estimated.  
UG Underground mines.

State and company	Active quarries	Sales yards	Kind of stone	Counties
<b>Missouri</b>				
Ashland Oil, Inc./APAC, Inc. (E) (APAC-MO, Inc.)	10	—	Limestone	Camden, Cass, Cooper, Daviess, Jackson, McDonald, Saline, Taney
Brickley's Stone LLC (E)	1	—	Limestone	Ste. Genevieve
Bussen Quarries, Inc. (E)	3	—	Limestone	Jefferson, St. Louis
Concrete Co. of Springfield	1	—	Limestone	Greene
Fred Weber, Inc.	8	—	Limestone, Traprock	Iron, Jefferson, Lincoln, St. Francois, St. Charles, St. Louis
Holcim (US), Inc.	1	—	Limestone	Pike
Hunt Midwest Enterprises, Inc.	6 + 1 UG	—	Limestone	Clay, Grundy, Johnson, Livingston, Platte, Ray
Lafarge North America, Inc.	7 + 1 UG	—	Limestone, Traprock	Jackson, Pettis, Saline, St. Charles, Warren, Washington
Leo Journagan Construction	8	—	Limestone, Dolomite	Barry, Christian, Douglas, Stone, Taney
Lone Star Industries, Inc.	1	—	Limestone	Cape Girardeau
Martin Marietta Aggregates	16 + 1 UG	—	Limestone	Andrew, Crawford, Daviess, Grundy, Harrison, Holt, Jefferson, Mercer, Nodaway, Platte, Randolph, Ste. Genevieve
R.C. Cement Co. (E) (River Cement Co.)	1	—	Limestone	Jefferson
Springfield Underground, Inc. (Joplin Stone Co.)	1 + 1 UG	—	Limestone	Greene, Jasper
Tower Rock Stone Co.	2	—	Limestone	Scott, Ste. Genevieve
<b>Montana</b>				
Ash Grove Cement Co.	3	—	Limestone, Quartzite	Jefferson
Graymont Western U.S., Inc.	1	—	Limestone	Broadwater
Holcim (US), Inc. (E)	2	—	Limestone, Sandstone	Gallatin
L.S. Jensen & Sons, Inc. (E)	1	—	Quartzite	Missoula
Montana Limestone Co.	1	—	Limestone	Carbon
Washington Group International	1	—	Traprock	Jefferson
<b>Nebraska</b>				
Ash Grove Cement Co.	1	—	Limestone	Cass
Kerford Limestone Co.	1 UG	—	Limestone	Cass
Martin Marietta Aggregates	3	—	Limestone	Cass, Pawnee, Sarpy
Peter Kiewit Sons', Inc. (Fort Calhoun Stone Co.)	2	—	Limestone	Washington
<b>Nevada</b>				
Centex Cement Enterprises, Inc.	1	—	Limestone	Lyon
Chemical Lime Co. (E)	1	—	Limestone	Clark
Graymont Western U.S., Inc. (Continental Lime, Inc.)	1	—	Limestone	Elko
Hanson Building Materials America	1	—	Granite	Clark
RMC Industries Corp. (RMC Nevada, Inc.)	2	—	Limestone, Miscellaneous Stone	Storey
<b>New Hampshire</b>				
Brox Industries, Inc.	3	—	Traprock	Hillsborough, Merrimack, Strafford
Continental Paving, Inc. (E) (Litchfield Sand & Gravel)	6	—	Granite	Hillsborough, Rockingham
Oldcastle, Inc./Materials Group	2	—	Granite, Traprock	Grafton, Merrimack

(E) Production for one or more of the company's operations was estimated.  
UG Underground mines.

State and company	Active quarries	Sales yards	Kind of stone	Counties
<b>New Jersey</b>				
Oldcastle, Inc./Materials Group (Tilcon NJ, Inc.)	7	—	Granite, Traprock	Morris, Passaic, Somerset, Sussex, Warren
Stavola, Inc. (Trap Rock Industries, Inc.)	4	—	Traprock	Hunterdon, Mercer, Somerset
Stavola Construction Co., Inc.	1	—	Traprock	Somerset
Stone Industries, Inc. (E)	1	—	Traprock	Passaic
Weldon Materials, Inc. (Fanwood Crushed Stone Co.) (E)	1	—	Traprock	Somerset
Weldon Quarry Co., LLC (E)	1	—	Granite	Sussex
<b>New Mexico</b>				
C&E Concrete Inc.	1	—	Limestone	Cibola
Gallup Sand & Gravel Co.	1	—	Limestone	McKinley
Hanson Building Materials America	1	—	Granite	Torrance
Rio Grande Portland Cement Co. (E)	1	—	Limestone	Bernalillo
RMC Industries Corp. (Jobe Concrete Products)	1	—	Limestone	Dona Ana
U.S. Bureau of Land Management Valley Inc.	1	—	Miscellaneous Stone	Various
	1	—	Miscellaneous Stone	Roosevelt
<b>New York</b>				
Buffalo Crushed Stone, Inc.	2	—	Limestone	Erie
Colas, Inc. (Barrett Paving Materials, Inc.)	4	—	Limestone, Limestone-Dolomite	Herkimer, Jefferson, Lewis, Onondaga, St. Lawrence
Cushing Stone Co., Inc.	1	—	Dolomite	Montgomery
Dolomite Products Co., Inc.	8	—	Dolomite, Limestone-Dolomite	Genesee, Livingston, Monroe, Ontario, Wayne
Graystone Materials Inc. (E)	3	—	Granite	Clinton, Essex, Franklin
Hanson Building Materials America	16	—	Limestone, Dolomite, Miscellaneous Stone	Cayuga, Genesee, Herkimer, Jefferson, Livingston, Montgomery, Oneida, Onondaga, Ontario, Orleans, St. Lawrence, Wayne
Lafarge North America, Inc. (E)	4	—	Limestone, Dolomite	Albany, Niagara
Oldcastle, Inc./Materials Group (Callanan Industries; Tilcon New York, Inc.)	13	—	Limestone, Dolomite, Sandstone, Traprock	Albany, Dutchess, Madison, Montgomery, Orange, Rensselaer, Rockland, Sullivan
Peckham Industries, Inc. (E)	6	—	Limestone, Granite, Limestone-Dolomite	Dutchess, Greene, Putnam, Warren, Washington
St. Lawrence Cement Co., LLC	1	—	Limestone	Greene
<b>North Carolina</b>				
Ararat Rock Products Co.	1	—	Granite	Surry
Ashland Oil, Inc./APAC, Inc.	4	—	Granite	Clay, Haywood, Jackson, Macon
B.V. Hedrick Gravel & Sand Co.	4	—	Granite	Buncombe, Lincoln
Carolina Sunrock Corp. (E)	1	—	Granite	Granville
Hanson Building Materials America	8	1	Granite, Traprock	Durham, Edgecombe, Harnett, Johnston, Vance, Wake, Wilson
L.B.M. Industries, Inc.	1	—	Granite	Transylvania
Luck Stone Corp.	1	—	Granite	Alamance

(E) Production for one or more of the company's operations was estimated.  
UG Underground mines.

State and company	Active quarries	Sales yards	Kind of stone	Counties
<b>North Carolina (continued)</b>				
Martin Marietta Aggregates	41	2	Limestone, Granite, Slate, Traprock, Miscellaneous Stone, Volcanic Cinder	Alamance, Brunswick, Cabarrus, Caldwell, Catawba, Chatham, Cleveland, Craven, Davidson, Forsyth, Franklin, Gaston, Guilford, Iredell, Johnston, Lee, Lincoln, Mecklenburg, New Hanover, Onslow, Orange, Pender, Pitt, Randolph, Rockingham, Rowan, Union, Wake, Yadkin, and other counties
Thompson Contractors, Inc.	2	—	Granite	Polk, Rutherford
Vulcan Materials Co.	21	4	Granite, Quartzite, Traprock, Miscellaneous Stone	Avery, Brunswick, Buncombe, Burke, Cabarrus, Caldwell, Caswell, Davie, Forsyth, Guilford, Henderson, Mecklenburg, Mitchell, Pasquotank, Polk, Richmond, Surry, Vance, Watauga, Wilkes
Wake Stone Corp.	4	—	Granite, Miscellaneous Stone	Lee, Nash, Wake
<b>North Dakota</b>				
The Coteau Properties Co.	3	—	Miscellaneous Stone, Volcanic Cinder	Mercer
Dakota Redi Mix	1	—	Miscellaneous Stone	Emmons
Holden Construction Inc.	1	—	Miscellaneous Stone	Sheridan
<b>Ohio</b>				
Colas, Inc. (Barrett Paving Materials, Inc.)	2	—	Limestone	Lucas, Miami
Hanson Building Materials America	2	1	Limestone, Limestone-Dolomite	Adams, Highland, Summit
Heritage Group (E)	1	—	Limestone-Dolomite	Ottawa
Kellstone, Inc. (E)	1	—	Limestone	Erie
Lafarge North America, Inc.	3	—	Limestone	Mahoning, Ottawa, Paulding
Martin Marietta Aggregates	11	2	Limestone	Belmont, Delaware, Fayette, Franklin, Greene, Hamilton, Highland, Logan, Montgomery
The Melvin Stone Co.	3	—	Limestone, Dolomite	Clinton, Pickaway, Ross
MGQ, Inc. (E)	1	—	Limestone-Dolomite	Seneca
National Lime & Stone Company	8	—	Limestone	Allen, Auglaize, Crawford, Delaware, Hancock, Marion, Putnam, Wyandot
Oldcastle Inc./Materials Group	6	—	Limestone-Dolomite	Hardin, Logan, Marion, Muskingum, Union
Piqua Materials, Inc.	3	—	Limestone, Limestone-Dolomite	Darke, Mercer, Miami
S.E. Johnson Co., Inc.	8	—	Limestone, Dolomite	Lucas, Mercer, Ottawa, Paulding, Van Wert, Wood
The Shelly Co. (E)	3	—	Limestone, Dolomite	Logan, Union
The Wagner Quarries Company	1	—	Limestone	Erie
Wyandot Dolomite, Inc.	1	—	Dolomite	Wyandot

(E) Production for one or more of the company's operations was estimated.  
UG Underground mines.

State and company	Active quarries	Sales yards	Kind of stone	Counties
<b>Oklahoma</b>				
AMIS/OTAC	1	—	Dolomite	Atoka
Anchor Industries, Inc.	1	—	Limestone	Rogers
Ashland Oil, Inc./APAC, Inc.	4	—	Limestone	Cherokee, Craig, Tulsa, Wagoner
Bellco Materials, Inc.	5	—	Limestone	Nowata, Osage, Rogers, Washington
The Dolese Brothers Co.	8	—	Limestone, Granite	Atoka, Caddo, Carter, Comanche, Greer, Kiowa, Murray, Pittsburg
Hanson Building Materials America	1	—	Granite	Murray
Holcim (US), Inc.	2	—	Limestone, Miscellaneous Stone	Pontotoc
Lafarge North America, Inc.	1	—	Limestone	Rogers
Lattimore Materials Co.	1	—	Dolomite	Atoka
Lone Star Industries, Inc.	1	—	Limestone	Mayes
Martin Marietta Aggregates	8	1	Limestone, Granite, Sandstone	Choctaw, Johnston, Kiowa, Marshall, McCurtain, Murray
Oglebay Norton Co.	1 UG	—	Limestone	Sequoyah
Pryor Stone, Inc.	1	—	Limestone	Mayes
The Quapaw Co., Inc.	2	—	Limestone	Creek, Pawnee
Souter Construction Co. (E)	1	—	Limestone	Sequoyah
Stewart Stone, Inc.	2	—	Limestone	Pawnee, Payne
<b>Oregon</b>				
Ash Grove Cement Co.	3	—	Limestone, Calcareous Marl, Miscellaneous Stone	Baker
Baker Rock Crushing Co.	1	—	Traprock	Washington
Cedar Creek Quarries, Inc. (E)	3	—	Traprock	Lincoln
Eucon Corp. (Deatley Co., Inc.)	4	—	Traprock	Various
Glacier Northwest, Inc.	1	—	Traprock	Washington
MDU Resources Group, Inc.	12	—	Granite, Traprock, Miscellaneous Stone	Benton, Columbia, Jackson, Linn, Multnomah, Washington
Rogers Construction, Inc. (E)	3	—	Traprock	Multnomah, Washington
Ross Island Sand & Gravel Co.	1	—	Traprock	Multnomah
Seubert Excavators, Inc.	13	—	Traprock	Various
Springfield Quarry Rock Products	1	—	Traprock	Lane
U.S. Forest Service	15	—	Traprock, Volcanic Cinder, Miscellaneous Stone	Baker, Clackamas, Crook, Deschutes, Douglas, Grant, Hood River, Jackson, Jefferson, Klamath, Lake, Lane, Linn, Marion, Union, Wheeler, and other counties
Westside Rock	1	—	Traprock	Washington
<b>Pennsylvania</b>				
Allegheny Minerals Corp.	3	—	Limestone	Armstrong, Butler
Cemex, Inc.	4	1	Limestone	Allegheny, Lancaster, Lawrence, York
Coolspring Stone Supply, Inc.	1 + 1 UG	—	Limestone	Fayette
Commerical Stone Corp.	2	—	Limestone	Fayette
Essroc Corp.	5	—	Limestone	Lawrence, Northampton
Eureka Stone Quarry, Inc.	8	—	Limestone, Granite, Traprock, Miscellaneous Stone	Bucks, Lackawanna, Monroe, Pike, Wayne

(E) Production for one or more of the company's operations was estimated.  
UG Underground mines.

State and company	Active quarries	Sales yards	Kind of stone	Counties
<b>Pennsylvania (continued)</b>				
Giant Cement Holdings	1	—	Dolomite	Northampton
Glasgow, Inc.	5	—	Dolomite	Chester, Montgomery
Graymont, Inc.	1 + 1 UG	—	Limestone	Centre
Haines & Kibblehouse, Inc. (H&K Materials)	8	—	Limestone, Dolomite, Sandstone, Miscellaneous Stone	Bucks, Carbon, Dauphin, Lancaster, Monroe, Northampton
Hanson Building Materials America	13	—	Limestone, Dolomite, Granite, Sandstone	Centre, Chester, Clinton, Columbia, Delaware, Lycoming, Monroe, Montour, Tioga, Wayne, York
Highway Materials, Inc.	2	—	Dolomite, Traprock	Montgomery
Independence Construction Materials	2	—	Dolomite, Granite	Chester, Lancaster
Martin Stone Quarries, Inc.	2	—	Granite	Berks
New Enterprise Stone & Lime Co., Inc. (Martin Limestone, Inc.; Valley Quarries, Inc.)	20	—	Limestone, Marble, Sandstone, Quartzite, Traprock	Adams, Bedford, Blair, Chester, Cumberland, Franklin, Huntingdon, Lancaster, Somerset
Oldcastle, Inc./Materials Group (Pennsy Supply, Inc.)	9	—	Limestone, Dolomite, Sandstone, Limestone-Dolomite	Cumberland, Dauphin, Lebanon, Perry, Schuylkill
Pioneer Concrete of America (Fletcher)	2	—	Limestone	Westmoreland
RC Cement	1	—	Limestone	Northampton
Stabler, Inc. (Eastern Industries, Inc.)	14	—	Limestone, Sandstone	Berks, Carbon, Dauphin, Lancaster, Lehigh, Mifflin, Northampton, Northumberland, Perry, Susquehanna, Union
U.S. Silica	2	—	Miscellaneous Stone	Bucks
Vulcan Materials Co.	2	—	Limestone	Adams, York
York Building Products Co., Inc.	2	—	Limestone	York
<b>Rhode Island</b>				
Cherenzia Excavation Inc. (E)	1	—	Granite	Washington
Construction Materials Corp. (E)	1	—	Granite	Newport
Oldcastle, Inc./Materials Group	1	—	Granite	Providence
Todesca Corp. (E)	1	—	Traprock	Providence
<b>South Carolina</b>				
Giant Cement Holdings, Inc.	1	—	Calcareous Marl	Dorchester
Hanson Building Materials America	6	—	Granite	Anderson, Chesterfield, Greenville, Greenwood, Spartanburg, York
Holcim (US), Inc.	1	—	Calcareous Marl	Orangeburg
Lafarge North America, Inc.	1	—	Calcareous Marl	Dorchester
Martin Marietta Aggregates	8	5	Limestone, Granite	Aiken, Berkeley, Charleston, Chesterfield, Georgetown, Greenville, Horry, Lexington, Orangeburg, Richland, York
Vulcan Materials Co.	11	3	Granite, Marble	Anderson, Cherokee, Fairfield, Greenville, Greenwood, Horry, Jasper, Laurens, Marion, Pickens, Richland, Spartanburg
<b>South Dakota</b>				
Dacotah Cement Co.	1	—	Limestone	Pennington
L.G. Everist, Inc.	1	—	Quartzite	Minnehaha

(E) Production for one or more of the company's operations was estimated.  
UG Underground mines.

State and company	Active quarries	Sales yards	Kind of stone	Counties
<b>South Dakota (continued)</b>				
Oldcastle, Inc./Materials Group	2	—	Limestone	Pennington
Pete Lien & Sons, Inc. (E)	1	—	Limestone	Pennington
Sweetman Construction Co. (Concrete Materials Co.)	1	—	Quartzite	Minnehaha
<b>Tennessee</b>				
Cemex, Inc.	1	—	Limestone	Knox
Franklin Industries (E)	2 UG	—	Limestone	Cumberland, Franklin
Hanson Building Materials America	3	—	Limestone	Bedford, Hamilton, Warren
Hoover, Inc.	3	—	Limestone	Rutherford, Wilson
Livingston Limestone Co., Inc. (E)	2	—	Limestone	Overton, Putnam
Martin Marietta Aggregates	3	1	Limestone	Davidson, Meigs, Roane, Shelby
Oglebay Norton Co.	1 + 1 UG	—	Limestone	Union
Rinker Materials Corp. (American Limestone Co.)	8 + 1 UG	2	Limestone, Dolomite, Limestone-Dolomite	Carter, Jefferson, Knox, Robertson, Sullivan, Unicoi
Rogers Group, Inc.	23 + 1 UG	—	Limestone, Dolomite	Anderson, Bedford, Clay, Coffee, Davidson, De Kalb, Franklin, Giles, Hickman, Lawrence, Lincoln, Marshall, Maury, Monroe, Moore, Putnam, Rhea, Robertson, Rutherford, Smith, Sumner, White
Signal Mountain Cement Co. (E)	1	—	Limestone	Marion
Vulcan Materials Co.	34 + 1 UG	—	Limestone	Bedford, Benton, Blount, Bradley, Cannon, Claiborne, Cocke, Davidson, Decatur, Dickson, Greene, Hamblen, Hamilton, Hardin, Knox, Marion, McMinn, Montgomery, Putnam, Rhea, Sevier, Sullivan, Union, Williamson, Wilson
<b>Texas</b>				
Alamo Concrete Products, LTD	3	—	Limestone	Bexar, Williamson
Capitol Aggregates, LTD	5	—	Limestone, Calcareous Marl, Sandstone, Miscellaneous Stone	Bexar, Burnet, Reeves, Williamson
Cemex, Inc. (E) (Sunbelt Asphalt Materials, Inc.)	2	—	Limestone	Comal, Ector
Centex Cement Enterprises, Inc.	3	—	Limestone, Limestone-Dolomite	Coryell, Hays, Williamson
Chemical Lime Co.	3	—	Limestone	Bosque, Comal
Colorado Materials Ltd	1	—	Limestone	Comal
Dean Wood Co.	2	—	Limestone, Dolomite	Burnet, Travis
Franklin Industries, Inc. (E)	3	—	Limestone	Bell, McLennan
Frontera Materials, Inc.	3	—	Limestone	Hidalgo
Hanson Building Materials America	11	—	Limestone, Sandstone	Burnet, Comal, Ellis, Limestone, Walker, Wise
Holcim (US), Inc. (E)	1	—	Limestone	Ellis

(E) Production for one or more of the company's operations was estimated.  
UG Underground mines.



State and company	Active quarries	Sales yards	Kind of stone	Counties
<b>Texas (continued)</b>				
Martin Marietta Aggregates	12	22	Limestone	Bexar, Cameron, Collin, Comal, Dallas, Duval, Ft. Bend, Galveston, Grayson, Harris, Hidalgo, Hudspeth, Jefferson, Kaufman, Liberty, Navarro, San Patric, Wise
RMC Industries Corp. (Jobe Concrete Products, Inc.)	3	—	Limestone, Miscellaneous Stone	El Paso
Texas Crushed Stone Co., Inc.	1	—	Limestone	Williamson
Texas Industries	2	—	Limestone	Ellis, Wise
US Lime & Mineral, Inc	1	—	Limestone	Johnson
Vulcan Materials Co.	24	3	Limestone, Traprock	Bexar, Brown, Burnet, Callahan, Coleman, Eastland, Harris, Kent, King, Limestone, Medina, Parker, Shackelford, Stonewall, Taylor, Uvalde
<b>Utah</b>				
Ash Grove Cement Co.	3	—	Limestone, Sandstone, Miscellaneous Stone	Juab
Graymont Western US, Inc. (Continental Lime Inc.)	2	—	Limestone-Dolomite	Millard
Holcim (US), Inc.	1	—	Limestone	Morgan
Peter Kiewit Sons', Inc. (Twin Mountain Rock Co.)	1	—	Quartzite	Beaver
Oldcastle, Inc./Materials Group (Staker Paving & Constr. Co., Inc.)	1	—	Dolomite	Salt Lake
US Aggregates, Inc. (E) (Valley Asphalt, Inc.; Western Aggregates)	2	—	Limestone	Salt Lake, Utah
<b>Vermont</b>				
F.W. Whitcomb Construction Corp.	1	—	Dolomite	Chittenden
Oldcastle, Inc./Materials Group (Pike Industries, Inc.)	3	—	Limestone, Granite	Addison, Caledonia, Washington
Pluess Staufer, Inc. (E)	1	—	Marble	Rutland
Shelburne Limestone Corp. (E)	3	—	Limestone	Addison, Chittenden, Rutland
<b>Virginia</b>				
Boxley Co.	5	—	Limestone, Dolomite, Traprock, Miscellaneous Stone	Amherst, Bedford, Campbell, Henry
Bull Run Stone Co., Inc.	1	—	Traprock	Loudoun
Chantilly Crushed Stone, Inc.	2	—	Traprock	Loudoun
Florida Rock Industries, Inc. (Tidewater Quarries, Inc.)	2	—	Granite	Henrico
Luck Stone Corp.	13	—	Limestone, Granite, Traprock	Albemarle, Augusta, Fairfax, Fauquier, Goochland, Greene, Loudoun, Louisa, Nottoway, Powhatan, Rockingham
Martin Marietta Aggregates	6	2	Limestone, Granite, Sandstone,	Albemarle, Chesterfield, Culpeper, Goochland, Hanover, James City, Spotsylvania

(E) Production for one or more of the company's operations was estimated.  
UG Underground mines.

State and company	Active quarries	Sales yards	Kind of stone	Counties
<b>Virginia (continued)</b>				
Oglebay Norton Co. (Global Stone Corp.)	6	—	Limestone, Dolomite	Botetourt, Frederick, Shenandoah
Pounding Mill Quarry Corp. (E)	3	—	Limestone	Bland, Tazewell
Roanoke Cement Co., LLC (E)	2	—	Limestone	Botetourt
Rockydale Quarries Corp. (Appomattox Lime Co.)	6	—	Limestone, Dolomite, Limestone-Dolomite, Miscellaneous Stone	Appomattox, Augusta, Franklin, Roanoke
Salem Stone Corp.	5	—	Limestone, Sandstone, Quartzite	Montgomery, Wythe
Stuart M. Perry, Inc.	2	—	Limestone	Clarke, Frederick
Vulcan Materials Co.	15	17	Limestone, Granite, Traprock	Alleghany, Arlington, Brunswick, Chesterfield, Dinwiddie, Fairfax, Fauquier, Franklin, Goochland, Greensville, Halifax, Hampton (city), Henrico, Mecklenburg, Newport News (city), Norfolk (city), Pittsylvania, Portsmouth (city), Prince William, Scott, Stafford, Suffolk (city), Virginia Beach (city), Wise
<b>Washington</b>				
Ash Grove Cement Co.	1	—	Limestone	King
CBR-HCI Construction Materials Corp. (E)	1	—	Traprock	Snohomish
Eucon Corp. (Deatley Co., Inc.)	5	—	Traprock	Asotin, Benton, Franklin, Grant
Glacier Northwest, Inc. (E)	2	—	Granite, Miscellaneous Stone	Jefferson, King
Martin Marietta Aggregates	4	—	Granite, Traprock	King, Skagit, Snohomish
NA Degerstrom	5	—	Traprock	Various
Northwest Alloys, Inc. (E)	1	—	Dolomite	Stevens
Northwest Rock (E)	2	—	Traprock	Grays Harbor
Summit Stone, Inc. (E)	1	—	Traprock	Franklin
Washington Rock Quarries, Inc. (E)	1	—	Traprock	Pierce
<b>West Virginia</b>				
Aggregate Industries, Inc. [Bardon Group, Inc. (Millville Quarry, Inc.)]	2	—	Limestone, Dolomite	Jefferson
Boxley Co.	2	—	Limestone, Sandstone	Greenbrier, Raleigh
Capitol Materials, Inc.	1	—	Limestone	Berkeley
Fairfax Materials, Inc.	1	—	Limestone	Grant
Greer Industries, Inc. (Buckeye Stone; Greer Lime Co.; Greer Limestone Co.)	3 + 2 UG	—	Limestone	Monongalia, Pendleton
J.F. Allen Co.	1	—	Limestone	Randolph
Laurel Sand & Gravel, Inc. (Alleghany Aggs.; Fairfax Sand & Stone)	3	—	Limestone, Sandstone	Grant, Mineral, Tucker
Martin Marietta Aggregates	2 + 2 UG	10	Limestone	Berkeley, Boone, Brooke, Greenbriar, Jackson, Kanawha, Logan, Pleasants, Preston, Tucker, Wood
R.H. Armstrong, Inc.	1	—	Limestone	Randolph
Regal Rock, Inc.	1	—	Sandstone	McDowell

(E) Production for one or more of the company's operations was estimated.  
UG Underground mines.

State and company	Active quarries	Sales yards	Kind of stone	Counties
<b>Wisconsin</b>				
Buechel Stone Corp. (E)	2	—	Limestone, Dolomite	Calumet, Manitowoc
C.C. Link, Inc.	8	—	Limestone	Columbia, Dodge, Fond du Lac, Jefferson
Daanen & Janssen, Inc.	5	—	Limestone, Dolomite	Brown, and other counties
Dresser Traprock, Inc. (E)	1	—	Traprock	Polk
Kafka Granite LLC (E)	1	—	Granite	Marathon
Lannon Stone Products, Inc. (E)	2	—	Limestone	Washington, Waukesha
Martin Marietta Aggregates	1	—	Sandstone	Sauk
Mathy Construction Co. (E)	12	—	Limestone	La Crosse, Monroe, St. Croix
MCC, Inc. (E)	4	—	Limestone	Outagamie
Michels Pipeline Construction (Fond du Lac Stone Co., Inc.) (E)	1	—	Limestone	Fond du Lac
Minnesota Mining & Manufacturing Co.	2	—	Sandstone	Marathon
Payne & Dolan, Inc. (E)	3	—	Limestone, Limestone-Dolomite	Milwaukee, Waukesha
Vulcan Materials Co.	4	1	Limestone	Kenosha, Milwaukee, Racine, Waukesha, Winnebago
Wilber Lime Products, Inc. (E)	10	—	Limestone	Buffalo, La Crosse, Trempealeau
Wingra Stone Co., Inc. (E)	13	—	Limestone	Dane
<b>Wyoming</b>				
Centex Construction Products (Mountain Cement Co.)	1	—	Limestone	Albany
Martin Marietta Aggregates	1	—	Granite	Laramie
McGarvin-Moberly Construction Co.	6	—	Limestone	Various
Peter Kiewit Sons', Inc.	2	—	Quartzite, Limestone-Dolomite	Platte
U.S. Bureau of Land Management	1	—	Miscellaneous Stone	Various

(E) Production for one or more of the company's operations was estimated.  
UG Underground mines.

**Table 2. The Top 100 Producers of Crushed Stone in the United States in 2001<sup>1</sup>**

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1. Vulcan Materials Co.	51. Graymont Western US, Inc.
2. Martin Marietta Aggregates	52. Rein, Schultz, & Dahl of Illinois, Inc.
3. Hanson Building Materials America	53. Dolomite Products Co., Inc.
4. Oldcastle, Inc./Materials Group	54. Colorado Materials LTD
5. Lafarge North America, Inc. (E)	55. Imerys Marble, Inc. (E)
6. Rinker Materials Corp. (E)	56. Hoover, Inc.
7. Ashland Oil, Inc./APAC, Inc. (E)	57. Glasgow, Inc. (E)
8. Cemex, Inc. (E)	58. Peckham Industries (E)
9. Rogers Group, Inc.	59. Chantilly Crushed Stone Co., Inc.
10. Florida Rock Industries, Inc. (E)	60. Anchor Stone Co.
11. Oglebay Norton Co.	61. Commercial Stone Co., Inc.
12. General Dynamics Corp.	62. Wendling Quarries, Inc.
13. Luck Stone Corp.	63. Lehigh Portland Cement Co.
14. Aggregate Industries, Inc. (E)	64. Granite Rock Co.
15. Holcim (US), Inc. (E)	65. Liter's Quarry of Indiana, Inc. (E)
16. New Enterprise Stone & Lime Co.	66. Capitol Aggregates LTD
17. The Dolese Brothers Co.	67. CBR-HCI Construction Materials Corp. (E)
18. The National Lime & Stone Co.	68. MGQ, Inc. (E)
19. RMC Industries Corp.	69. Colas, Inc. (E)
20. Texas Crushed Stone Co., Inc.	70. Schildberg Construction Co., Inc. (E)
21. U.S. Aggregates, Inc. (E)	71. Brickeys Stone LLC (E)
22. TXI Operations, L.P.	72. General Partnership of California
23. S.E. Johnson Companies, Inc.	73. Syar Industries
24. Vecellio & Grogan, Inc.	74. U.S. Forest Service
25. Chemical Lime Co. (E)	75. Seubert Excavators, Inc.
26. Mathy Construction Co. (E)	76. Alamo Cement Co.
27. Irving Materials, Inc.	77. Giant Cement Holding, Inc.
28. Titan Atlantic LLC	78. Peter Kiewit Sons', Inc.
29. Carmeuse North America (E)	79. West Coast Aggregates, Inc. (E)
30. Tower Rock Stone Co.	80. Wagner Quarries Co., Inc.
31. Mulzer Crushed Stone Co., Inc.	81. Pioneer Concrete America (E)
32. Pluess Staufer, Inc. (E)	82. Columbia Quarry Co.
33. Ash Grove Cement Co.	83. Laura Sand & Gravel, Inc.
34. Fred Weber, Inc.	84. Haines & Kibblehouse, Inc.
35. Minnesota Mining & Manufacturing Co.	85. Greer Industries, Inc.
36. Stabler Companies, Inc.	86. Boughton Trucking & Material, Inc.
37. MDU Resources Group, Inc. (E)	87. Independence Construction Material
38. Essroc Corp.	88. Highway Materials Inc.
39. Boxley Co.	89. U.S. Bureau of Land Management
40. Hunt Midwest Enterprises, Inc. (E)	90. The Melvin Stone Co.
41. Baileys Construction Co. (E)	91. Dumbarton Quarry Associates
42. Franklin Industries, Inc. (E)	92. Hinkle Contracting Corp.(E)
43. Stavola, Inc.	93. Wingra Stone Co., Inc. (E)
44. Onoda Cement Co. (E)	94. Salem Stone Corp.
45. McGeorge Contracting Co., Inc. (E)	95. Delta Co. (E)
46. Heritage Group (E)	96. U.S. Silica (E)
47. Palm Beach Aggregates, Inc.	97. Moline Consumers Co. (E)
48. Eucon Corp.	98. Wade Sand & Gravel Co.
49. Centex Corp.	99. Minerals Technologies, Inc. (E)
50. Wake Stone Corp.	100. Pine Bluff Sand & Gravel Co.

(E) Production for one or more of the company's operations was estimated.

<sup>1</sup>In descending order of tonnage produced.